OMRON

Period Meter	K3NP

An Ideal Interface for Easily Measuring the Time Interval

- 50-kHz input range and 0.08% accuracy for sophisticated control.

- A wide selection of outputs: relay, transistor, BCD, linear, or communications.

- Maximum/Minimum value hold, set value write protection, and more.

- Banks with four comparative output values and four prescale values.

- Set value teaching, linear output range teaching, and prescale teaching are available using actual measured values.

- Prescale function available, which displays in units of actual physical parameters (length, volume, etc.).

- Displays values in hours, minutes, and seconds in operating modes 2 to 4.

- Built-in sensor power supply (12 VDC, 80 mA).

- Compact 1/8 DIN size.

- Conforms to EMC standards, EN61010-1 (IEC1010-1).

- UL/CSA approved.

$\mathsf{C}\,\epsilon$ Ⓤ Ⓢ

Ordering Information

■ Base Unit

Input type		NPN/Voltage pulse		PNP	
Supply voltage		100 to 240 VAC	12 to 24 VDC	100 to 240 VAC	12 to 24 VDC
Basic Models These models provide a present value LED and front-panel control keys. Can be connected to any Output Board, or can be used for display only without an Output Board.		K3NP-NB1A	K3NP-NB2A	K3NP-PB1A	K3NP-PB2A
Set Value LED Models These models provide a present value LED, set value LED, and front-panel control keys. Can be connected to Relay, Transistor, or Combination Output Boards.		K3NP-NB1C	K3NP-NB2C	K3NP-PB1C	K3NP-PB2C

1

■ Available Output Board Combinations

Output type	Output configuration	Output boards	Base units	
			Basic	**Set Value LED Display**
Relay contact	3 outputs: H, PASS, L (SPDT)	K31-C1	Yes	Yes
	5 outputs: HH, H, L, LL (SPST-NO), and PASS (SPDT)	K31-C2	Yes	Yes
	5 outputs: HH, H, L, LL (SPST-NC), and PASS (SPDT)	K31-C5	Yes	Yes
Transistor	5 outputs (NPN open collector)	K31-T1	Yes	Yes
	5 outputs (PNP open collector)	K31-T2	Yes	Yes
BCD (see note)	5-digit output (NPN open collector)	K31-B2	Yes	---
Linear	4 to 20 mA DC	K31-L1	Yes	---
	1 to 5 VDC	K31-L2	Yes	---
	1 mV/10 digits	K31-L3	Yes	---
	0 to 5 VDC	K31-L7	Yes	---
	0 to 10 VDC	K31-L8	Yes	---
Communication boards (see note)	RS-232C	K31-FLK1	Yes	---
	RS-485	K31-FLK2	Yes	---
	RS-422	K31-FLK3	Yes	---
Combination output and communication boards	BCD output + 5 transistor outputs (NPN open collector)	K31-B4	Yes	Yes
	4 to 20 mA + 5 transistor outputs (NPN open collector)	K31-L4	Yes	Yes
	1 to 5 V + 5 transistor outputs (NPN open collector)	K31-L5	Yes	Yes
	1 mV/10 digits + 5 transistor outputs (NPN open collector)	K31-L6	Yes	Yes
	0 to 5 VDC + 5 transistor outputs (NPN open collector)	K31-L9	Yes	Yes
	0 to 10 VDC + 5 transistor outputs (NPN open collector)	K31-L10	Yes	Yes
	RS-232C + 5 transistor outputs (NPN open collector)	K31-FLK4	Yes	Yes
	RS-485 + 5 transistor outputs (NPN open collector)	K31-FLK5	Yes	Yes
	RS-422 + 5 transistor outputs (NPN open collector)	K31-FLK6	Yes	Yes

Note: For details, refer to the *Communication Operation Manual.*

Model Number Legend:

Base Units and Output Boards can be ordered individually or as sets. Refer to the *Output Board Combinations* table on page 2.

Base Units
K3NP - ☐ ☐ ☐ ☐
　　　　　 1 2 3 4

Output Boards
K31 - ☐ ☐ ☐ ☐
　　　　 5 6 7 8

Base Units with Output Boards
K3NP - ☐ ☐ ☐ ☐ **-** ☐ ☐ ☐ ☐
　　　　　 1 2 3 4 　5 6 7 8

1, 2. Input Sensors Codes
　　NB: NPN inputs
　　PB: PNP inputs

3.　Supply Voltage
　　1:　100 to 240 VAC
　　2:　12 to 24 VDC

4.　Display
　　A:　Basic
　　C:　Set Value LED Display

5, 6, 7, 8. Output Type Codes
　C1:　3 comparative relay contact outputs (H, PASS, L: SPDT)
　C2:　5 comparative relay contact outputs (HH, H, L, LL: SPST-NO; PASS: SPDT)
　C5:　5 comparative relay contact outputs (HH, H, L, LL: SPST-NC; PASS: SPDT)
　T1:　5 comparative transistor outputs (NPN open collector)
　T2:　5 comparative transistor outputs (PNP open collector)
　B2:　BCD output (NPN open collector) (see note)
　B4:　BCD output + 5 transistor outputs (NPN open collector)
　L1:　Linear output (4 to 20 mA) (see note)
　L2:　Linear output (1 to 5 VDC) (see note)
　L3:　Linear output (1 mV/10 digits) (see note)
　L4:　Linear output, 4 to 20 mA + 5 transistor outputs (NPN open collector)
　L5:　Linear output, 1 to 5 V + 5 transistor outputs (NPN open collector)
　L6:　Linear output, 1 mV/10 digits+ 5 transistor outputs (NPN open collector)
　L7:　Linear output, 0 to 5 VDC (see note)
　L8:　Linear output, 0 to 10 VDC (see note)
　L9:　Linear output, 0 to 5 VDC + 5 transistor outputs (NPN open collector)
　L10: Linear output, 0 to 10 VDC + 5 transistor outputs (NPN open collector)
　FLK1: Communication RS-232C (see note)
　FLK2: Communication RS-485 (see note)
　FLK3: Communication RS-422 (see note)
　FLK4: RS-232C + 5 transistor outputs (NPN open collector)
　FLK5: RS-485 + 5 transistor outputs (NPN open collector)
　FLK6: RS-422 + 5 transistor outputs (NPN open collector)

Note:　These output types are available on Basic Models only.

Specifications ——————————————————

■ Ratings

Supply voltage	100 to 240 VAC (50/60 Hz); 12 to 24 VDC
Operating voltage range	85% to 110% of supply voltage
Power consumption (see note)	15 VA max. (max. AC load with all indicators lit) 10 W max. (max. DC load with all indicators lit)
Sensor power supply	80 mA at 12 VDC±10%
Insulation resistance	20 MΩ min. (at 500 VDC) between external terminal and case. Insulation provided between inputs, outputs, and power supply.
Dielectric withstand voltage	2,000 VAC for 1 min between external terminal and case. Insulation provided between inputs, outputs, and power supply.
Noise immunity	±1,500 V on power supply terminals in normal or common mode ±1 μs, 100 ns for square-wave noise with 1 ns
Vibration resistance	Malfunction: 10 to 55 Hz, 0.5-mm for 10 min each in X, Y, and Z directions Destruction: 10 to 55 Hz, 0.75-mm for 2 hrs each in X, Y, and Z directions
Shock resistance	Malfunction: 98 m/s^2 (10G) for 3 times each in X, Y, and Z directions Destruction: 294 m/s^2 (30G) for 3 times each in X, Y, and Z directions
Ambient temperature	Operating: −10°C to 55°C (with no icing) Storage: −20°C to 65°C (with no icing)
Ambient humidity	Operating: 25% to 85% (with no condensation)
Ambient atmosphere	Must be free of corrosive gas

EMC	Emission Enclosure: EN55011 Group 1 class A
	Emission AC Mains: EN55011 Group 1 class A
	Immunity ESD: EN61000-4-2:4-kV contact discharge (level 2)
	                               8-kV air discharge (level 3)
	Immunity-RF-interference: ENV50140: 10 V/m (amplitude modulated, 80 MHz to 1 GHz) (level 3)
	                               10 V/m (pulse modulated, 900 MHz)
	Immunity Conducted Disturbance: ENV50141: 10 V (0.15 to 80 MHz) (level 3)
	Immunity Burst: EN61000-4-4:2-kV power-line (level 3)
	                               2-kV I/O signal-line (level 4)

Approved standards	UL508, CSA22.2; conforms to EN50081-2, EN50082-2, EN61010-1 (IEC1010-1); conforms to VDE106/part 100 (Finger Protection) when the terminal cover is mounted.
Weight	Approx. 400 g

Note: An Intelligent Signal Processor with DC supply voltage requires approximately 1 A DC as control power supply current the moment the Intelligent Signal Processor is turned on. Do not forget to take this into consideration when using several Intelligent Signal Processors. When the Intelligent Signal Processor is not in measuring operation (e.g., the Intelligent Signal Processor has been just turned on or is operating for startup compensation time), the display will read "□□□□□" and all outputs will be OFF.

Input/Output Ratings

Relay Contact Output

(Incorporating a G6B Relay)

Item	Resistive load (cosϕ = 1)	Inductive load (cosϕ = 0.4, L/R = 7 ms)
Rated load	5 A at 250 VAC; 5 A at 30 VDC	1.5 A at 250 VAC, 1.5 A at 30 VDC
Rated carry current	5 A max. (at COM terminal)	
Max. contact voltage	380 VAC, 125 VDC	
Max. contact current	5 A max. (at COM terminal)	
Max. switching capacity	1,250 VA, 150 W	375 VA, 80 W
Min. permissible load (P level, reference value)	10 mA at 5 VDC	
Mechanical life	50,000,000 times min. (at a switching frequency of 18,000 times/hr)	
Electrical life (at an ambient temperature of 23°C)	100,000 times min. (at a rated load switching frequency of 1,800 times/hr)	

Transistor Output

Rated load voltage	12 to 24 VDC $^{+10\%}/_{-15\%}$
Max. load current	50 mA
Leakage current	100 μA max.

BCD Output

	I/O signal name	Item	Rating
Inputs	REQUEST, HOLD, MAX, MIN, RESET	Input signal	No-voltage contact input
		Input current with no-voltage input	10 mA
		Signal level	ON voltage: 1.5 V max. OFF voltage: 3 V min.
Outputs	DATA, POLARITY, OVERFLOW, DATA VALID, RUN	Rated load voltage	12 to 24 VDC $^{+10\%}/_{-15\%}$
		Max. load current	10 mA
		Leakage current	100 μA max.

Note: Logic method: negative logic

Linear Output

Item	4 to 20 mA	1 to 5 V	1 mV/10 digits (see note)
Resolution	4,096		
Output error	±0.5% FS		±1.5% FS
Permissible load resistance	600 Ω max.	500 Ω min.	1 KΩ min.

Note: For the 1 mV/10-digit output, the output voltage changes for every 40 to 50 increment in the display value.

■ Communications

Item		RS-232C, RS-422	RS-485
Transmission method		4-wire, half-duplex	2-wire, half-duplex
Synchronization method		Start-stop synchronization	
Baud rate		1,200/2,400/4,800/9,600/19,200/38,400 bps	
Transmission code		ASCII (7-bit)	
Communications	**Write to K3NP**	Comparative set value, prescaling value, remote/local programming, reset control of maximum/minimum values, and other setting mode items excluding communications conditions.	
	Read from K3NP	Process value, comparative set value, maximum value, minimum value, model data, error code, and others	

For details, refer to *Communication Operation Manual.*

■ Characteristics

Input signal	No-voltage contact (30 Hz max., ON/OFF pulse width: 15 ms min.) Voltage pulse (50 kHz max., ON/OFF pulse width: 9 µs min., ON voltage: 4.5 to 30 V/OFF voltage: –30 to 2 V) Open collector (50 kHz max., ON/OFF pulse width: 9 µs min.) **Connectable Sensors** ON residual voltage: 3 V max. OFF leakage current: 1.5 mA max. Load current: Must have switching capacity of 20 mA min. Must be able to dependably switch a load current of 5 mA max.
Measuring accuracy (at 23±5°C)	±0.08%rdg±1 digit
Measuring modes and ranges	Operating mode 1: Passing speed 10 ms to 3,200 seconds Operating mode 2: Cycle 20 ms to 3,200 seconds Operating mode 3: Time difference 10 ms to 3,200 seconds Operating mode 4: Elapsed time 10 ms to 3,200 seconds Operating mode 5: Length measurement 0 to 4G count (32-bit counter) Operating mode 6: Interval 0 to 4G count (32-bit counter)
Max. displayed digits	5 digits (0 to 99999)
Display	7-segment LED
Polarity display	Not available
Zero display	Leading zeros are not displayed.
Prescale function	Programming via front-panel key inputs. (0.0001×10^{-9} to 9.9999×10^{9}, decimal point can be set freely) Can be set using prescale value teaching.
HOLD functions	Max. value (peak) hold, Min. value (bottom) hold
External control	HOLD (Process value held) RESET (Maximum/minimum data reset) BANK (Selection of one bank out of 4 banks of set values) (Selection of one bank out of 4 banks of prescale values)
Other functions	Variable linear output range (for models with linear outputs only) (see note) Remote/Local processing (available for communications output models only) Maximum/Minimum value data reset with front panel keys Comparative output pattern selection Time unit display Security
Output configuration	Relay contact output (3 or 5 outputs) Transistor output (NPN and PNP open collector), BCD (NPN open collector) Parallel BCD (NPN open collector) + transistor output (NPN open collector) Linear output (4 to 20 mA, 1 to 5 V) + transistor output (NPN open collector) Communication functions (RS-232C, RS-485, RS-422) Communication functions (RS-232C, RS-485, RS-422) + transistor output (NPN open collector)
Delay in comparative outputs (at transistor output)	20 ms max.
Enclosure rating	Front panel: NEMA4 for indoor use (equivalent to IP66) Rear case: IEC standard IP20 Terminals: IEC standard IP00
Memory protection	Non-volatile memory (EEPROM) (possible to rewrite 100,000 times)

Note: The linear output range cannot be set when connected to a 1 mV/10-digit Linear Output Board.
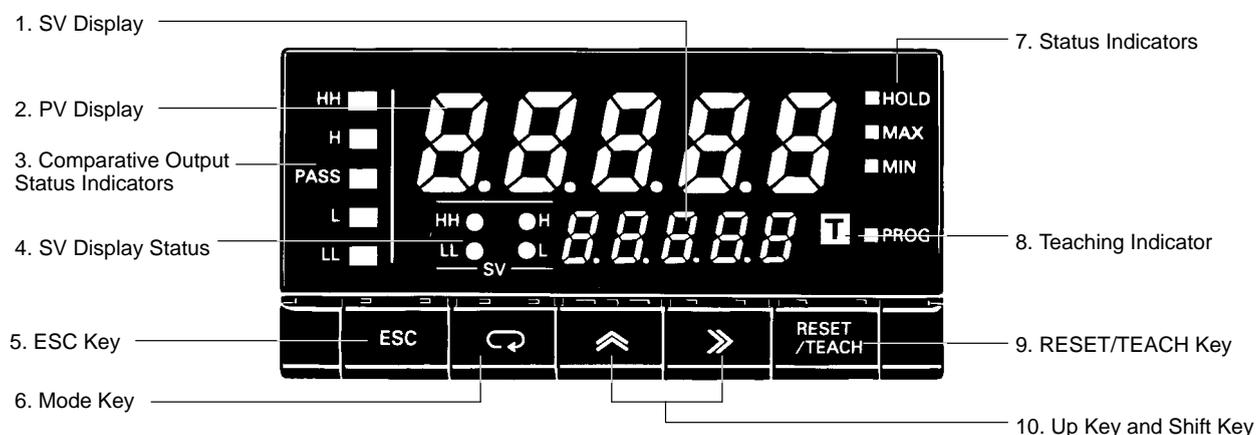
Engineering Data

Derating Curve for Sensor Power Supply
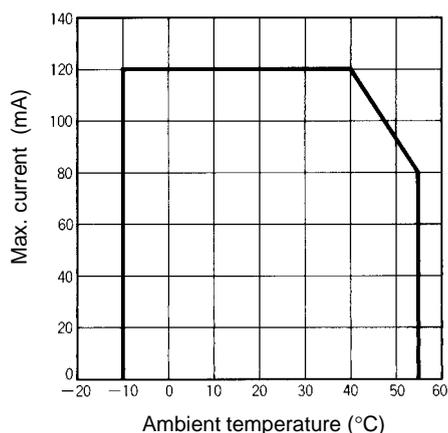
Note: The derating curve shown is for standard installation.
The derating curve depends on the mounting direction.

Nomenclature

1. SV Display
2. PV Display
3. Comparative Output Status Indicators
4. SV Display Status
5. ESC Key
6. Mode Key
7. Status Indicators
8. Teaching Indicator
9. RESET/TEACH Key
10. Up Key and Shift Key

Name	Functions
1. SV display	Displays the set value or parameter. Available for Set Value LED Models only.
2. PV display	Displays the process value in addition to the maximum value or parameter.
3. Comparative output status indicators	Displays the status of comparative output.
4. SV display status	Indicates which comparative set value is currently on the SV display.
5. ESC Key	Used to return to the RUN mode from the Setting, Protect, or Maintenance mode. The process value, maximum value, or minimum value to be displayed can be selected.
6. Mode Key	Used to enter the Setting mode. Used to allow the PV display to indicate set values sequentially. Available for Basic Models only. Used to indicate set values sequentially on the SV display. Available for Set Value LED Models only.
7. Status indicators	HOLD: Lit when HOLD input is ON. MAX: Lit when the maximum value is indicated on the PV display. MIN: Lit when the minimum value is indicated on the PV display. PROG: Lit or flashes while parameters are being set.
8. Teaching indicator	Lit when the teaching function is enabled and flashes when the Intelligent Signal Processor is in teaching operation.
9. RESET/TEACH Key	The measurement data, maximum value, and minimum value are reset by pressing this key. Teaching is available when the teaching function is enabled.
10. Up Key and Shift Key	The digit being set is scrolled by pressing the Shift Key. The set value increases by one whenever the Up Key is pressed.

Operation

■ Setting Procedures

The K3NP has four modes: RUN mode for normal operations, Setting mode for initial parameter input, Protect mode for lock-out configuration, and Maintenance mode for initializing set values. The parameters that are accessible on any individual K3NP will vary depending on the Output Board installed. Refer to the *K3NP Operation Manual* for details.

RUN Mode:	Remains in this mode under normal operation.
	The process value or the max./min. value can be monitored.
	Using the front panel keys, the comparative set value can be changed and max./min. values reset can be performed.
Setting Mode:	Used for making initial settings.
	Includes settings for four menus (Set value (5u5EŁ), prescaling (P5CL), setup (5EŁUP), option (ōPŁ)) and the output test.
Protect Mode:	Used for locking the front key operation or parameter changes.
Maintenance Mode:	Used for initializing set values.
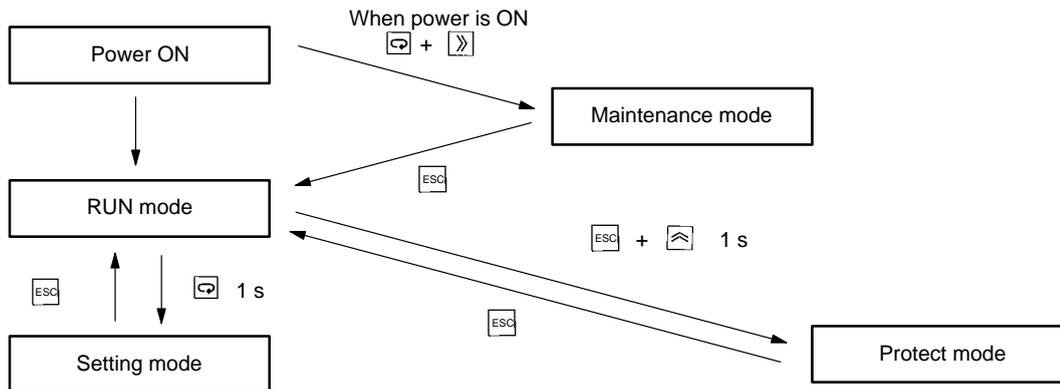
5u5EŁ - Program set values

    5.bAnH   Select bank no. of set values
    5u 1.HH   Enter set value HH of bank 1
    5u 1. H   Enter set value H of bank 1
    5u 1. L   Enter set value L of bank 1
    5u 1. LL   Enter set value LL of bank 1

Note: The above is an example when the bank number is set to 1.

P5CL - Display prescaling

    P.bAnH   Select bank no. of prescale values
    P5 1.Aū   Set the mantissa (X) of the prescale value of input A
    P5 1.AY   Set the exponent (Y) of the prescale value of input A
    dECP. 1   Select decimal point

Note: The above is an example when the bank number is set to 1.

5EŁUP - Program operating mode/input sensor/serial communications

    FUnC   Specify operating mode
    īnA   Select a sensor type of input A
    īnb   Select a sensor type of input B
    tīūE   Select the display time unit
    Uūnō   Enter the unit no. for the host
    bP5   Select the baud rate
    LEn   Select the word bit length
    5bīt   Select the stop bits
    PrtY   Select the parity bits

ōPŁ - Supplementary settings related to display or control

    CŪōUt   Select the output pattern
    L5EŁ.H   Enter the upper limit (H) of linear output range
    L5EŁ.L   Enter the lower limit (L) of linear output range
    rŪL   Select the remote/local programming

tE5t - Generating simulated input for testing the output function

ProŁ - Program lock-out configuration

    ALL   Enable all key protection
    5u5EŁ   Enable set value change prohibition
    rESEŁ   Enable prohibition of all the measurement data and max./min. value reset using the front panel keys
    5ECr   Specify the menus to be protected against setting in the setting mode

■ Parameters

Output Pattern Selection ⊏ℓ̄ℴ⊔⊢

The patterns of comparative output are selectable according to the level change. Select the pattern according to the application.

Standard Output

Set value HH
Set value H
Set value L
Set value LL

Comparative output HH
Comparative output H
PASS
Comparative output L
Comparative output LL

Zone Output

Set value HH
Set value H
Set value L
Set value LL

Comparative output HH
Comparative output H
PASS
Comparative output L
Comparative output LL

Level Output

Set value HH
Set value H
Set value L
Set value LL

Comparative output HH
Comparative output H
Comparative output L
Comparative output LL
PASS

Note: The following setting conditions must be satisfied, otherwise no zone output will turn ON correctly.
LL < L < H < HH
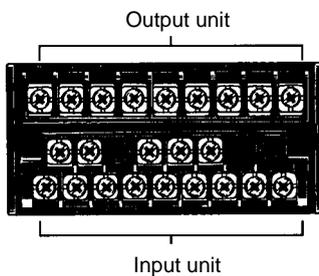
Linear Output Range ℓ 5℮⊢

A linear output range can be set as required. A value corresponding to the maximum output value and that corresponding to the minimum output value can be set.

20 mA

Output

4 mA

For the 4- to 20-mA output type

Lower limit   Upper limit   Display
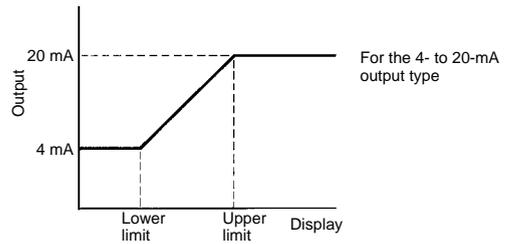
Remote/Local Selection ┌ℓ̄ℓ

Select remote programming when performing all settings through the host devices and select local programming when performing settings through key operation.

Prescaling

Input pulses are converted into desired values.

■ Terminal Arrangement

Output unit

Input unit

Terminal Numbers

Output unit
⑱—⑲—⑳—㉑—㉒—㉓—㉔—㉕—㉖

Input unit
⑩—⑪—⑫—⑬—⑭—⑮—⑯—⑰
①—②—③—④—⑤—⑥—⑦—⑧—⑨
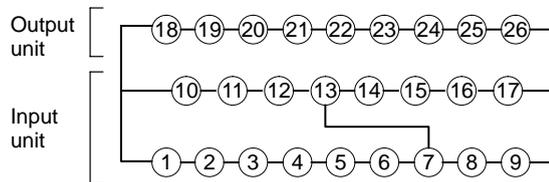
Note: Terminals 7 to 13 are connected internally.

■ Input Unit
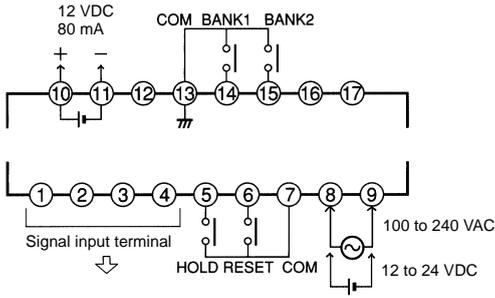
K3NP-NB
(NPN input/voltage pulse input)

K3NP-PB (PNP input)

NPN output sensor

Contact

Voltage output

PNP output sensor
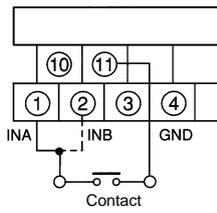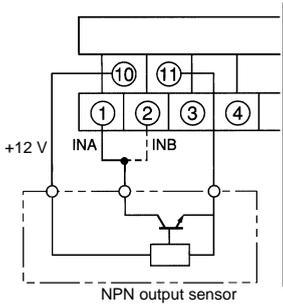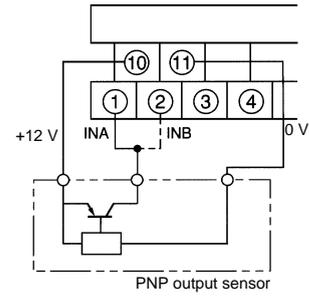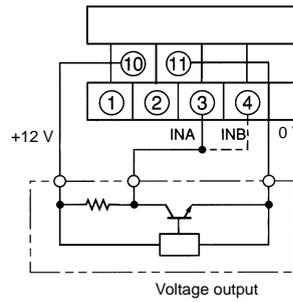
When inputting the external control signals through the open collector:

> Transistor Inputs:
> ON: Residual voltage must be 3 V max.
> OFF: Leakage current must be 1.5 mA max.
> The switching capacity must be 20 mA or greater.

When the external signal input is short-circuited, a voltage of approximately 5 V will be applied to between the terminals 5 to 7 and the COM terminal, and a current of approximately 18 mA (nominal value) will flow.

■ Output Boards

K31-C1: Relay (3 Outputs)

Outputs (5 A max. at 250 VAC)
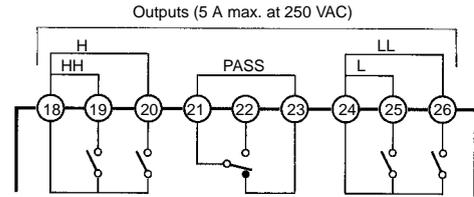
K31-C5: Relay (5 Outputs)

Outputs (5 A max. at 250 VAC)

K31-T2: Transistor (PNP Open Collector)

Outputs (50 mA max. at 12 to 24 VDC)

K31-L1, L2, L3,-L4, -L5, -L6, -L7, -L8, -L9, -L10: Linear
(Terminals 21 to 26 are provided only on K31-L4, -L5, -L6, -L9, -L10.)

L1, L4: 4 to 20 mA
L2, L5: 1 to 5 V
L3, L6: 1 mV/10 digit
L7, L9: 0 to 5 VDC
L8, L10: 0 to 10 VDC

Outputs (50 mA max. at 12 to 24 VDC)

K31-C2: Relay (5 Outputs)

Outputs (5 A max. at 250 VAC)

K31-T1: Transistor (NPN Open Collector)

Outputs (50 mA max. at 12 to 24 VDC)

K31-B2, -B4: BCD (NPN Open Collector)
(Terminals 32 to 36 are provided only on K31-B4.)

K31-FLK1: RS-232C

11
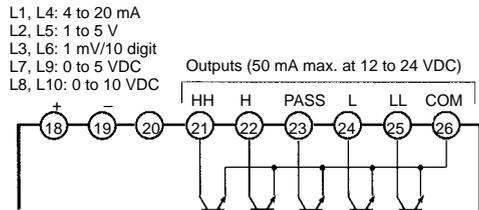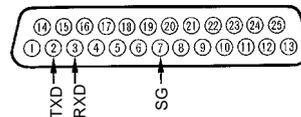
K31-FLK2, -FLK5: RS-485
(Terminals 21 to 26 are provided only on K31-FLK5.)
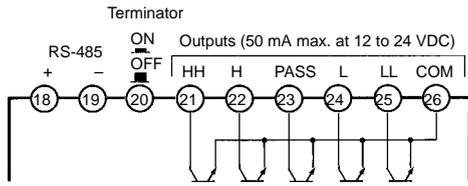
• D-sub 37P Connectors for BCD output (attachment)
  Plug: XM2A-3701
  Hood: XM2S-3711

• D-sub 25P connectors for RS-232C output (K31-FLK1) (order separately)
  Plug: XM2A-2501
  Hood: XM2S-2511

• D-sub 9P connectors for RS-422 output (K31-FLK3 and K31-FLK6) (order separately)
  Plug: XM2A-0901
  Hood: XM2S-0911

• D-sub 9P connectors for RS-232C output (K31-FLK4) (order separately)
  Plug: XM2D-0901
  Hood: XM2D-0911

K31-FLK3, -FLK6: RS-422
(The right connector is provided only on K31-FLK6)
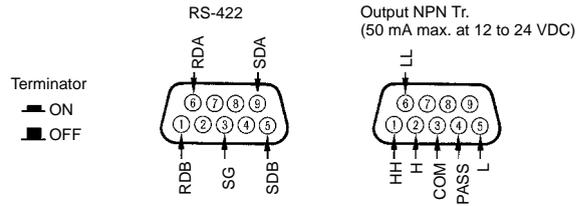
K31-FLK4: RS-232C + Transistor (NPN Open Collector)
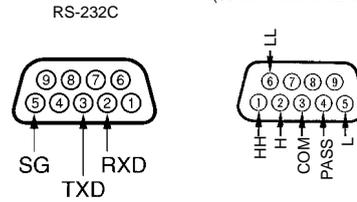
■ BCD Output Timing Chart

A request signal from an external device (such as a Programmable Controller) is required to read BCD data.

Single Sampling Data Output
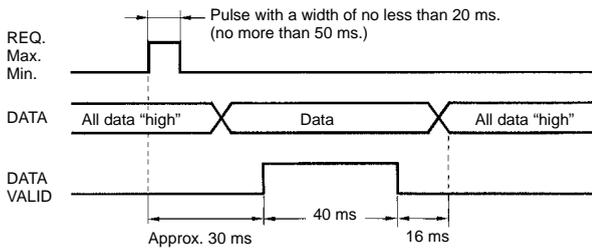
Approximately 30 ms after the REQ signal rises, a sample is taken and the DATA VALID signal is output. Read the data when the DATA VALID signal is ON.
The DATA VALID signal will turn OFF in 40 ms, and then in 16 ms, the data will go OFF.

Models with a BCD output have an open collector output configuration so that wired-OR connection is possible.

DATA (incl. POL and OVER) and DATA VALID are wired-OR processed.
The RUN, HH, H, PASS, L, and LL signals are always output regardless of the status of the REQ signal. Do not OR-wire these signals.
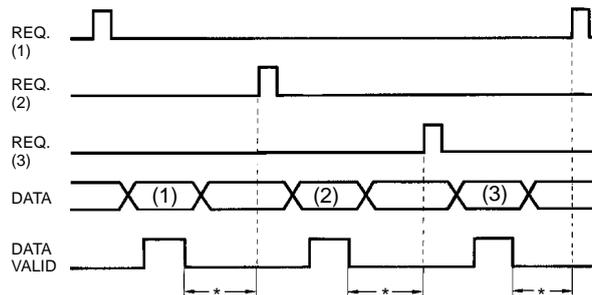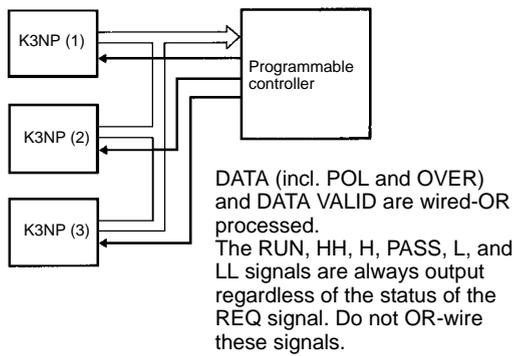
*The period between the DATA VALID signal and the REQ signal should be no less than 20 ms max.

Continuous Data Output
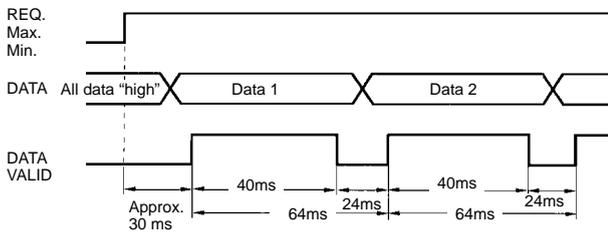
The K3NP outputs each measurement at an interval of 64 ms when a REQ signal is ON continuously.
If the HOLD signal is ON at the moment the DATA output is switched from Data 1 to Data 2 or vice versa, the output BCD data will be either Data 1 or Data 2 according to the timing of the HOLD signal. However, output data will never be below.

13

■ Output Operation Timing in RUN Mode (Relay or Transistor Outputs)

The following timing chart is for a 5-comparative Output Board when the standard output pattern in selected.
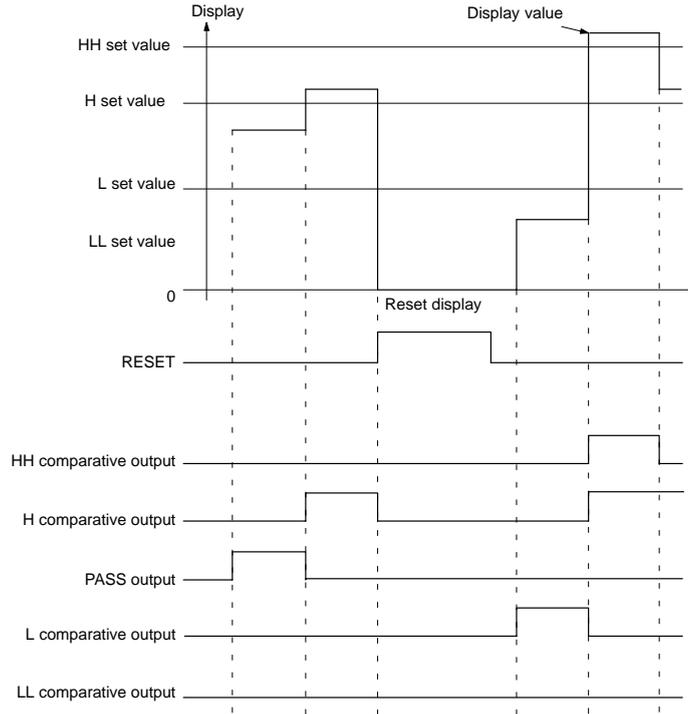

Note: Because measuring is not continuous, the comparative output turns ON when the measuring operation is completed.

■ Operating Modes

The K3NP provides 6 operating modes for converting input pulses to display values. The mode can be selected via key operations on the front panel.

The time between pulses or the pulse ON time is measured using the internal system clock, and time and other display values are calculated accordingly.

Example: F1 Passing Speed
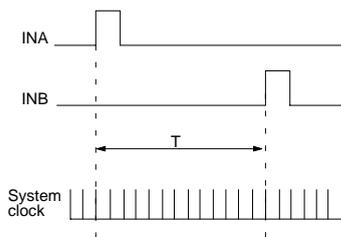
Operating mode no.	Use
01	Passing speed
0	Cycle
0	Time difference
0	Elapsed time
0	Length measurement
0	Interval

The time (T) between the INA pulse and the INB pulse is counted using the internal system clock.
If the count between the pulses is 100,000, then

T = System clock pulse (0.5 μs) x 100,000
$\quad$ = 0.05 s

For operating mode 1 (Passing Speed), 1/T x 60 (m/min) is used. The display value is thus 1/0.05 s x 60, or 1,200 (m/min)

Operating Mode 1: Passing Speed

The inverse of the time between input A coming ON and input B coming ON is multiplied by 60 and displayed.

A 20-ms recovery time (T_R) is required at the start of each measurement operation.
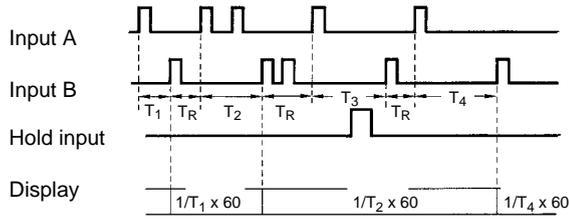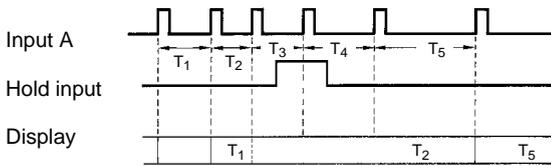

Units: mm/s; m/s; m/min; km/h; etc.

Operating Mode 2: Cycle

The period (T) of input A is displayed.

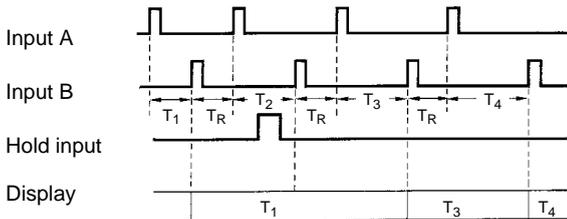The K3NP is in measuring operation during every other period of input A ON.

Units: s; min; h, min, s; min, s, 1/10 s; etc.

Operating Mode 3: Time Difference

The time between input A turning ON and input B turning ON is displayed.

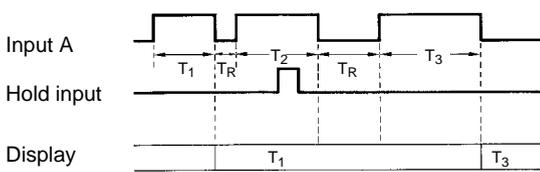A 20-ms recovery time (T_R) is required at the start of each measurement operation.

Units: s; min; h, min, s; min, s, 1/10 s; etc.

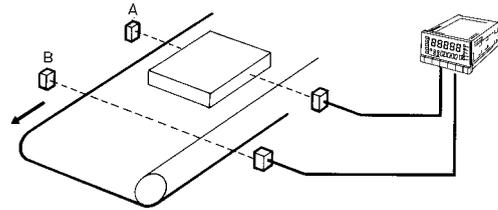## Operating Mode 4: Elapsed Time

The time (T) that input A is ON is displayed.

A 20-ms recovery time (T_R) is required at the start of each measurement operation.
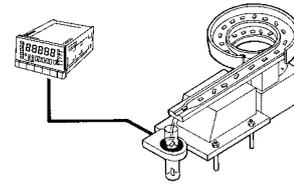

Units: s; min; h, min, s; min, s, 1/10 s; etc.

Application Example

Measuring the Speed of Workpieces between Points A and B

Application Example

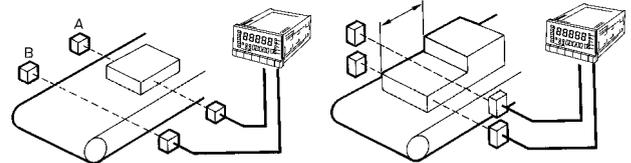**Measuring the Rate at which Parts are Fed**

Application Example

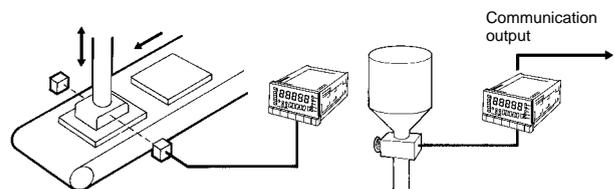**Measuring the Time Required for Workpieces to Pass from Point A to Point B**

**Can be Used with Prescaling to Measure Lengths of Steps**

Application Example

Monitoring the Time That a Press is Activated

Controlling the Time That a Valve is Open

Communication output

Operating Mode 5: Length Measurement

The number of pulses received on input A while input B is ON is displayed.

Input A
Input B
Hold input
Display

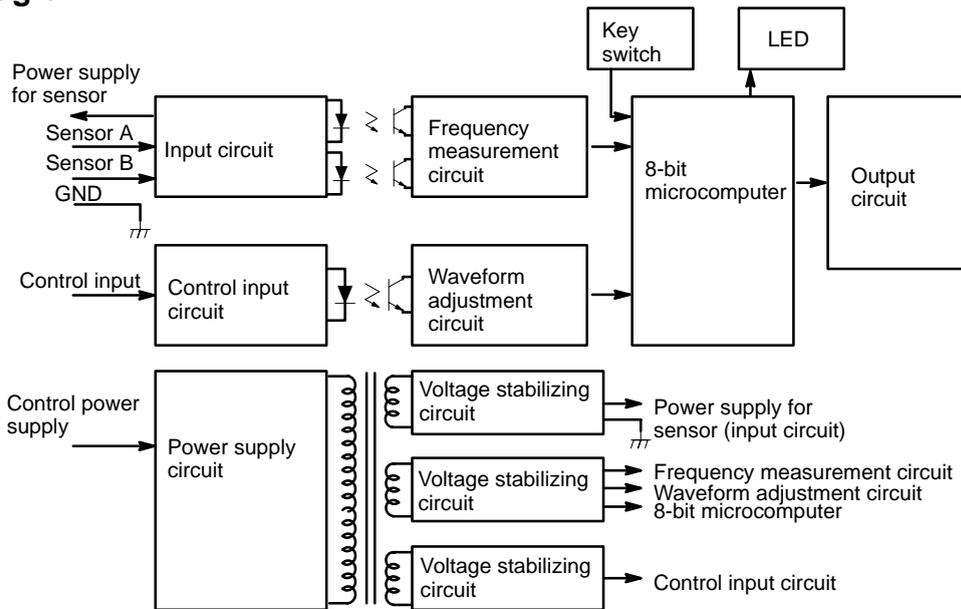**Units:** mm; cm; m; etc.

Application Example

Measuring Workpiece Length
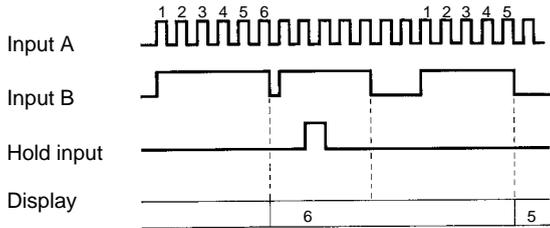
BCD
To PC

Operating Mode 6: Interval

The number of pulses received on input A between two pulses on input B is displayed.

Input A
Input B
Hold input
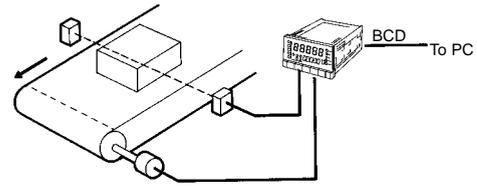Display

Units: mm; cm; m; etc.

Application Example

Measuring Slot Spacing

H
PASS
L

Pass/fail
determination

■ Block Diagram

Power supply
for sensor

Sensor A
Sensor B
GND

Input circuit → Frequency measurement circuit

Key switch

LED

8-bit microcomputer → Output circuit

Control input → Control input circuit → Waveform adjustment circuit

Control power supply → Power supply circuit

Voltage stabilizing circuit → Power supply for sensor (input circuit)

Voltage stabilizing circuit → Frequency measurement circuit
Waveform adjustment circuit
8-bit microcomputer

Voltage stabilizing circuit → Control input circuit

Dimensions

Note: All units are in millimeters unless otherwise indicated.

PV Display

14.2

8.2

91

90

42 70.5

46.5   30

48

96

112

44

43

12.4   130   2.2

Panel Cutouts

45 $^{+0.8}_{-0}$

92 $^{+0.8}_{-0}$

75

120
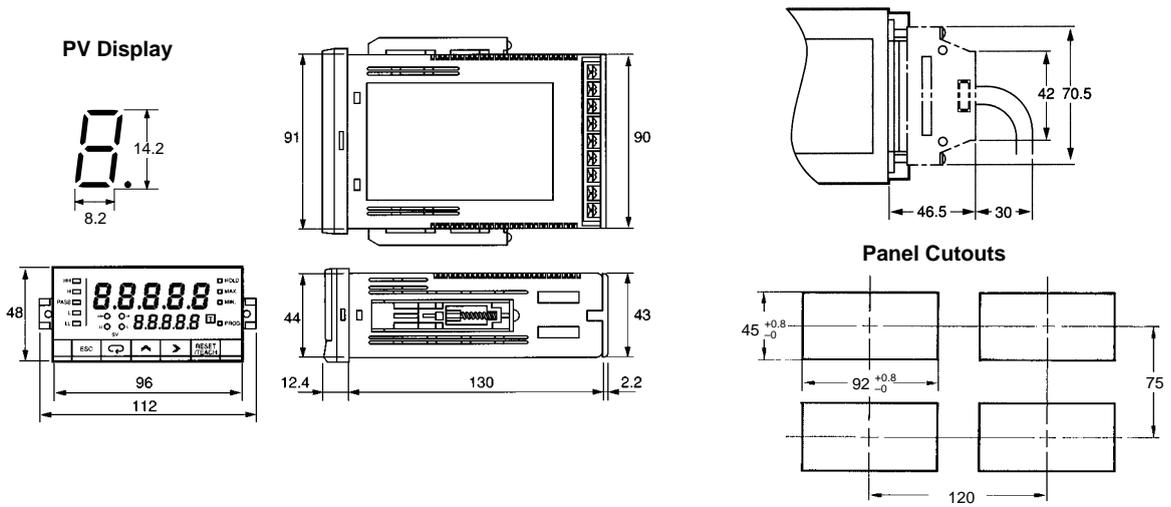
Installation ————————————————————————————————————

■ Example of Connection to Programmable Controller

Intelligent Signal Processor

PC (SYSMAC)
DC Input Unit

1. COMMON — COM

2. 1 — IN

3. 2 — IN

10^0

4. 4 — IN

5. 8 — IN

23. DATA VALID

24. RUN — IN

IN

25. COMMON

Transistor Output Boards

26. REQUEST — OUT

+5 V

240 Ω

240 Ω

30. RESET — OUT

240 Ω

31. POLARITY — COM
(Polarity: +, −) (0 V)

240 Ω

Internal circuit

24 VDC

+24 V
DC power supply
0 V
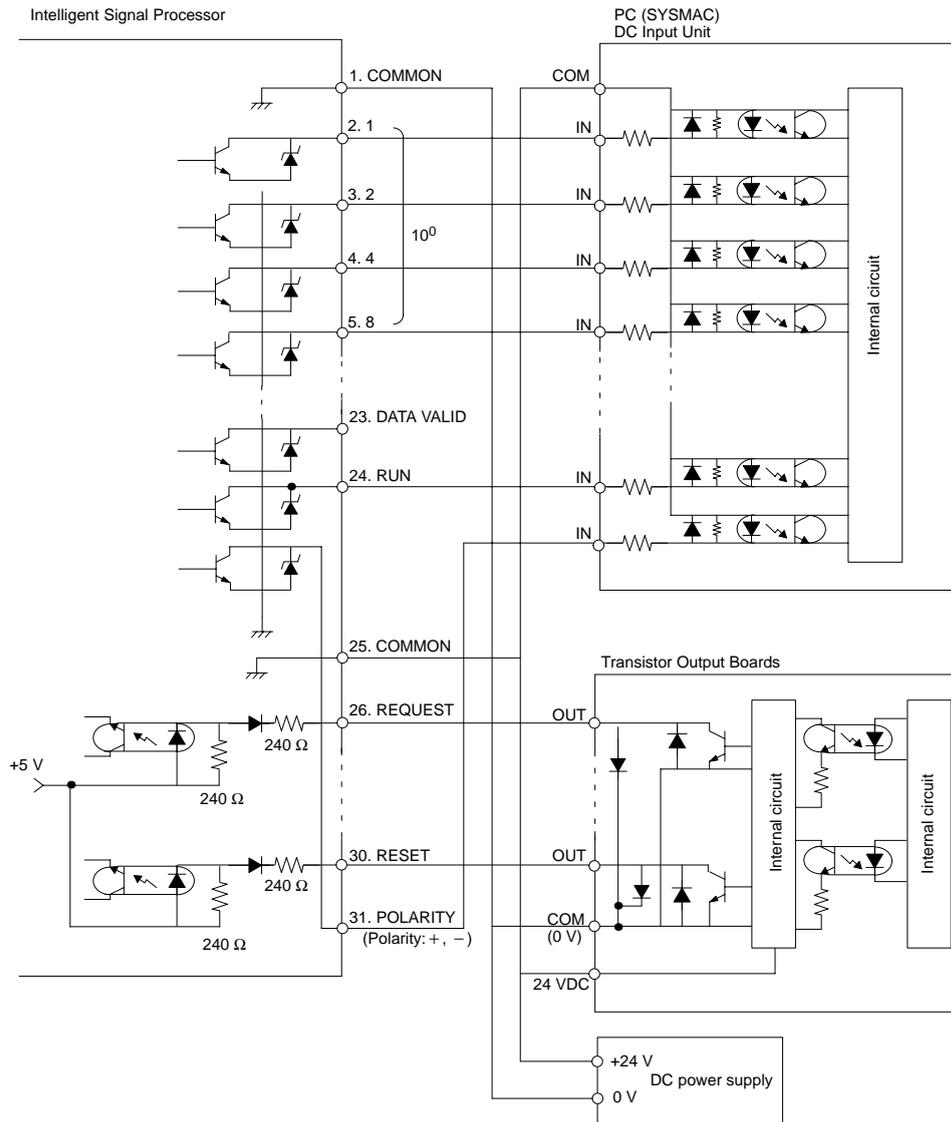
Precautions

- Be careful not to touch any terminals, otherwise you may receive an electric shock.

- Please do not disassemble the product nor touch the internal components of the product, otherwise you may receive an electric shock.

- Be sure that the power supply voltage is within the rated range.

- Do not use the Intelligent Signal Processor in locations with flammable gas or combustible substances.

- Be sure to wire the terminals correctly by checking the terminal names.

- Be sure that the terminal screws are tightened securely when wiring.

Mounting

Recommended panel thickness is 1 to 3.2 mm.

Panel
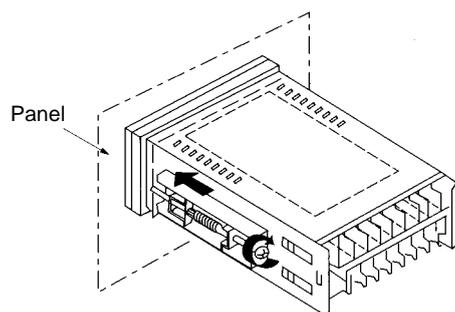
Attach the mounting bracket on the left and right sides of the Intelligent Signal Processor as shown in the illustration above and gradually tighten each screw evenly in turn by considering the balance of the tightening force until the ratchets start slipping without being further tightened.

Mount the Processor as horizontally as possible.

Never use the Processor in locations where corrosive gas (particularly sulfur or ammonia gas) is generated.

As much as possible avoid use of the Processor in a location subject to severe shock or vibration, excessive dust, or excessive moisture.

Select an indoor mounting location where the Intelligent Signal Processor is at the rated temperature and humidity and free from direct sunlight.

Separate the Processor from machines generating high-frequency noise, such as high-frequency welding machines and high-frequency sewing machines.

Operation

A Processor model with a Relay Contact or Transistor Output Board may not output any alarm signal normally if the model has an error. It is recommended that an independent alarm device be connected to the model.

The parameters are factory-set so that the Processor will operate normally. The settings of the parameters may be changed according to the application.

Unit Label (Attached)

No product is shipped with the unit label attached. Select a unit label from the sheet provided and attach it to the Processor.

A	A	mA	mA	V
V	mV	mV	W	KW
VA	KVA	var	Kvar	Ω
℃	°F	K	Hz	rpm
m	mm	cm	μm	Km
ℓ	Kℓ	t	TON	ℓx
m³	cm³	mm³	Kg	g
mg	Kg/m³	g/cm³	m³/Kg	m/s²
G	N	mmHg	mmH20	Kgf/cm²
Kgf/mm²	J	KJ	Kgf-cm	gf-cm
PS	hp	cal	Kcal	Kg/h
t/h	Kg/s	m³/min	m³/h	m³/s
ℓ/s	ℓ/min	ℓ/h	m/min	mm/s
m/s	%	dB	φ-mm	SCCM
sec	ms	min	counts	×10
×100	×1000	pH	ppm	pcs
deg	cP	cSt	KΩ	MΩ
KHZ	rps			
kV	s	m²	cm²	rad
S	S	L	kL	L/s
L/min	L/h	kN	mN	Pa
kPa	mPa	N·m	kN·m	mN·m
kg·m²	lx	cPs	°	rPh
r/s	r/min	r/h	min⁻¹	h⁻¹
				h.min.s
min.s.1 10s			OMRON	

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.