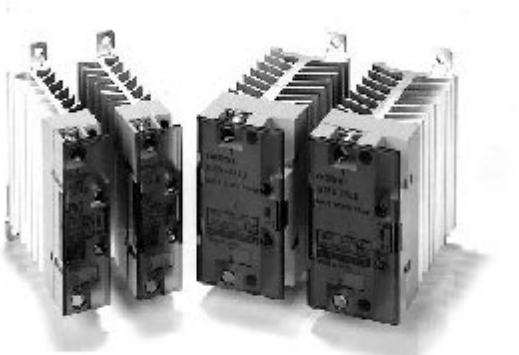
Solid State Relays (Single-phase)
G3PB

Refer to *Warranty and Application Considerations* (page 1), *Safety Precautions* (page 4), and *Technical and Safety Information* (page 6).

New Single-phase Solid State Relays with Compact Size for Heater Control

- Slim models with a thickness of only 22.5 mm are also available.
- Compact design achieved by optimizing heat sink shape.
- DIN track mounting possible in addition to screw mounting.
- Comply with EN60947-4-3 (IEC947-4-3) UL508, and CSA22.2 No. 14, and bear CE marking.



Model Number Structure

■ Model Number Legend

G3PB-□□□-□□-□
1 2 3 4 5 6 7

1. **Basic Model Name**
   G3PB: Solid State Relay
2. **Rated Load Power Supply Voltage**
   2: 200 VAC
3. **Rated Load Current**
   15: 15 A
   25: 25 A
   35: 35 A
   45: 45 A
4. **Terminal Type**
   B: Screw terminals
5. **Single-phase/3-phase and Number of Elements for 3-phase**
   Blank: Single-phase models
6. **Single-phase Type**
   Blank: DIN track mounting and built-in heat sink
7. **Certification**
   VD: Certified by UL, CSA, and VDE

Ordering Information

■ List of Models

Isolation method	Zero cross function	Operation indicator	Rated input voltage	Rated output load	Model number
Phototriac coupler	Yes	Yes (yellow)	12 to 24 VDC	15 A, 100 to 240 VAC	G3PB-215B-VD 12 to 24 VDC
				25 A, 100 to 240 VAC	G3PB-225B-VD 12 to 24 VDC
				35 A, 100 to 240 VAC	G3PB-235B-VD 12 to 24 VDC
				45 A, 100 to 240 VAC	G3PB-245B-VD 12 to 24 VDC

Note: When ordering, specify the rated input voltage.

■ Accessories (Order Separately)

Mounting Track	50 cm (1) x 7.3 mm (t)	PFP-50N
	1 m (1) x 7.3 mm (t)	PFP-100N
	1 m (1) x 16 mm (t)	PFP-100N2

Specifications

■ Ratings (at an Ambient Temperature of 25°C)

Input

Item	Common
Rated voltage	12 to 24 VDC
Operating voltage range	9.6 to 30 VDC
Rated input current	7 mA max.
Must operate voltage	9.6 VDC max.
Must release voltage	1 VDC min.
Insulation method	Phototriac
Operation indicator	Yellow LED

Output

Item	G3PB-215B-VD	G3PB-225B-VD	G3PB-235B-VD	G3PB-245B-VD
Rated load voltage	100 to 240 VAC			
Load voltage range	75 to 264 VAC			
Applicable load current (See note.)	0.1 to 15 A	0.1 to 25 A	0.5 to 35 A	0.5 to 45 A
Inrush current resistance (peak value)	150 A (60 Hz, 1 cycle)	220 A (60 Hz, 1 cycle)	440 A (60 Hz, 1 cycle)	
Permissible I^2t (half 60-Hz wave)	260 A^2s	260 A^2s	2,660 A^2s	
Applicable load (with Class-1 AC resistive load)	3 kW max. (at 200 VAC)	5 kW max. (at 200 VAC)	7 kW max. (at 200 VAC)	9 kW max. (at 200 VAC)

Note: The applicable load current varies depending on the ambient temperature. For details, refer to *Load Current vs. Ambient Temperature* in Engineering Data.

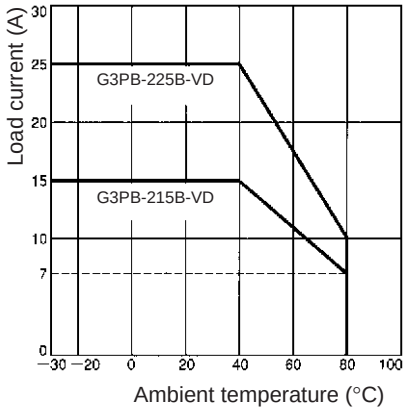
■ Characteristics

Item	G3PB-215B-VD	G3PB-225B-VD	G3PB-235B-VD	G3PB-245B-VD
Operate time	1/2 of load power source cycle + 1 ms max. (DC input)			
Release time	1/2 of load power source cycle + 1 ms max. (DC input)			
Output ON voltage drop	1.6 V (RMS) max.			
Leakage current	10 mA max. (at 200 VAC)			
Insulation resistance	100 MΩ min. (at 500 VDC)			
Dielectric strength	2,500 VAC, 50/60 Hz for 1 min			
Vibration resistance	Destruction: 10 to 55 to 10 Hz, 0.375-mm single amplitude (Mounted to DIN track)			
Shock resistance	Destruction: 294 m/s^2 (DIN track mounting)			
Ambient temperature	Operating: –30°C to 80°C (with no icing or condensation) Storage: –30°C to 100°C (with no icing or condensation)			
Ambient humidity	Operating: 45% to 85%			
Certified standards	UL508 File No. E64562 CSA22.2 No. 14 File No. LR35535 IEC947-4-3 File No. 6825 UG			
Weight	Approx. 240 g	Approx. 240 g	Approx. 400 g	Approx. 400 g

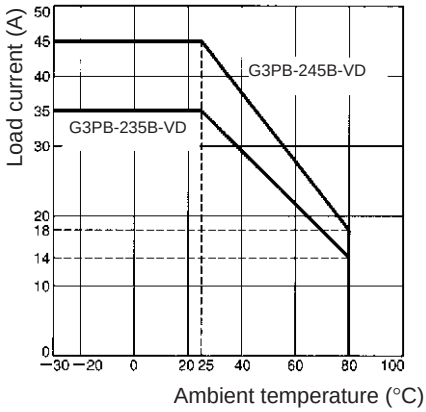
Engineering Data

Load Current vs. Ambient Temperature

G3PB-215B-VD
G3PB-225B-VD

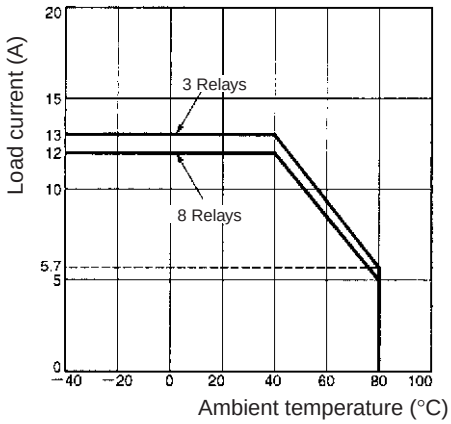


G3PB-235B-VD
G3PB-245B-VD

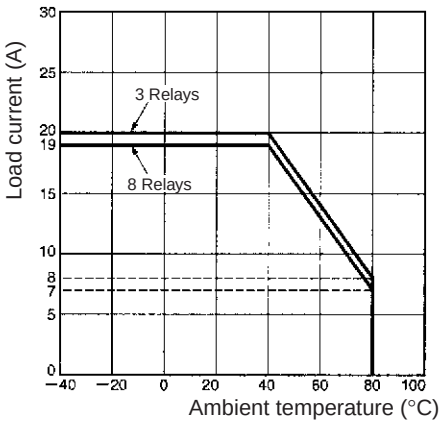


Close Mounting (3 Relays, 8 Relays)

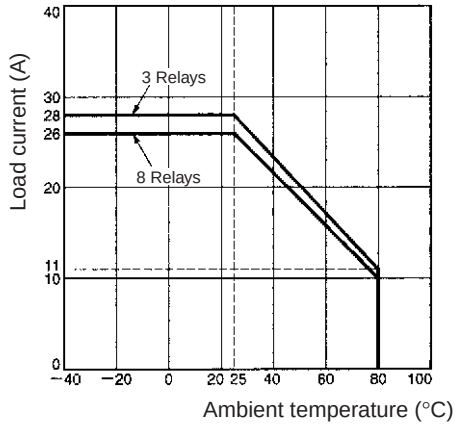
G3PB-215B-VD



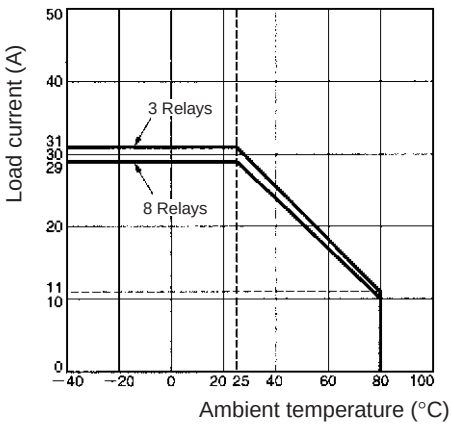
G3PB-225B-VD



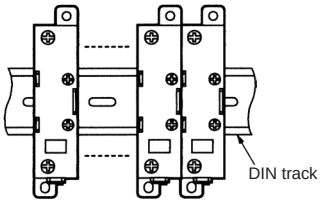
G3PB-235B-VD



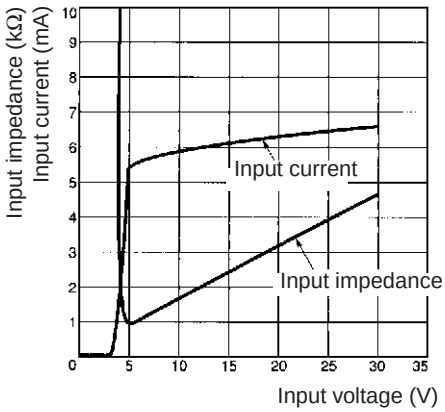
G3PB-245B-VD



Close Mounting Example



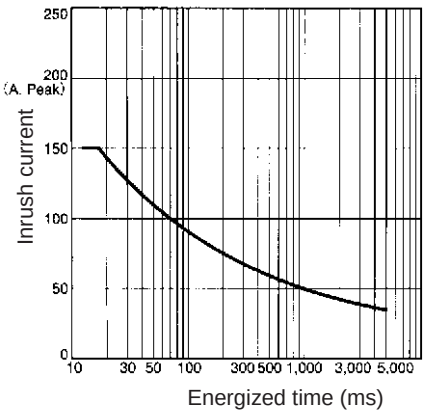
Input Voltage vs. Input Current and Input Voltage vs. Input Impedance



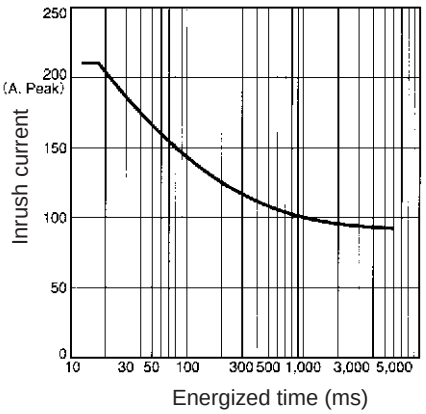
One Cycle Surge Current: Non-repetitive

Note: Keep the inrush current to half the rated value if it occurs repetitively.

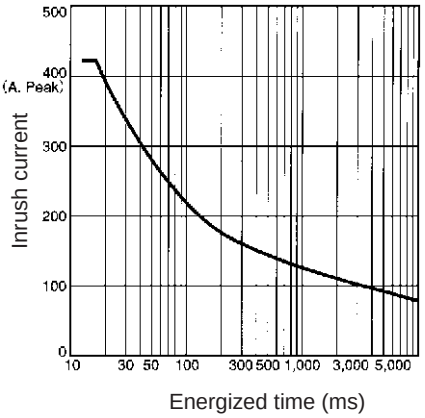
G3PB-215B-VD



G3PB-225B-VD



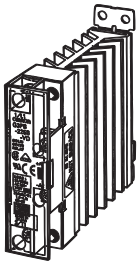
G3PB-235B-VD
G3PB-245B-VD

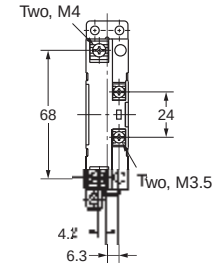


Dimensions

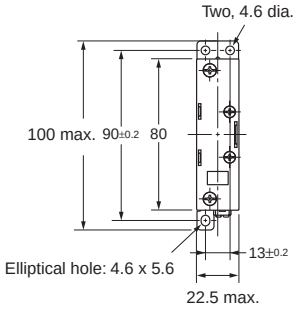
Note: All units are in millimeters unless otherwise indicated.

G3PB-215B-VD
G3PB-225B-VD

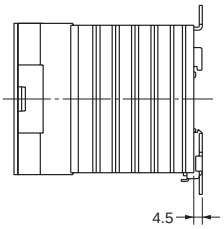




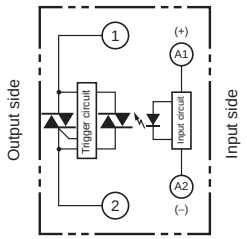
Note: Without terminal cover.



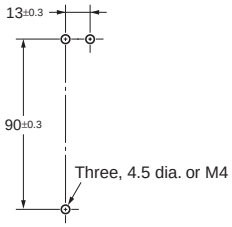
Note: With terminal cover.

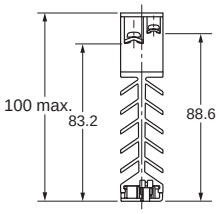


Terminal Arrangement/ Internal Circuit Diagram

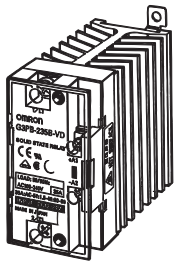


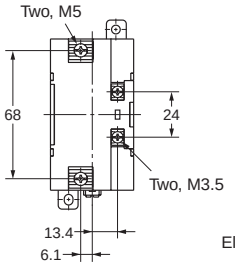
Mounting Holes



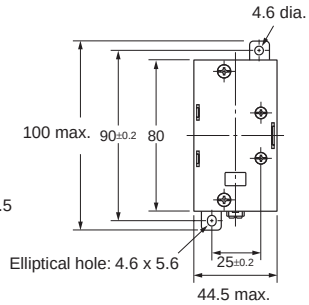


G3PB-235B-VD
G3PB-245B-VD

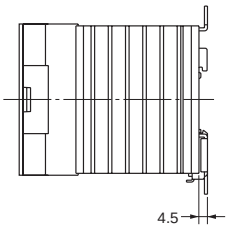




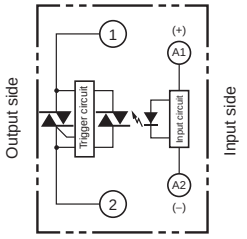
Note: Without terminal cover.



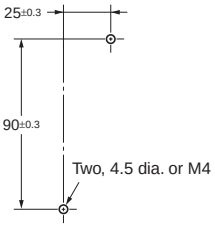
Note: With terminal cover.

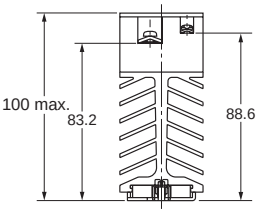


Terminal Arrangement/ Internal Circuit Diagram



Mounting Holes

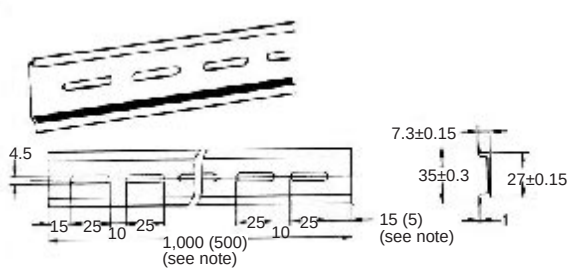




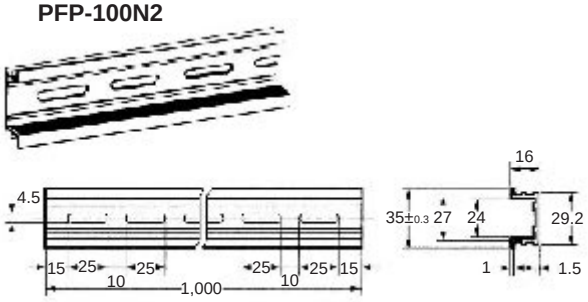
Accessories (Order Separately)

Mounting Tracks

PFP-100N, PFP-50N



PFP-100N2



Note: Values in parentheses indicate dimensions for the PFP-50N.

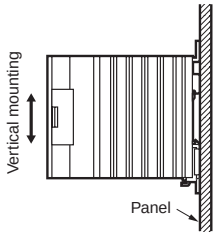
Safety Precautions

■ Precautions for Correct Use

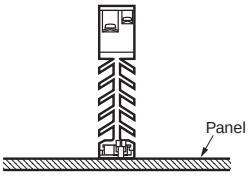
Please observe the following precautions to prevent failure to operate, malfunction, or undesirable effect on product performance.

Mounting Method

Vertical Mounting



Horizontal Mounting

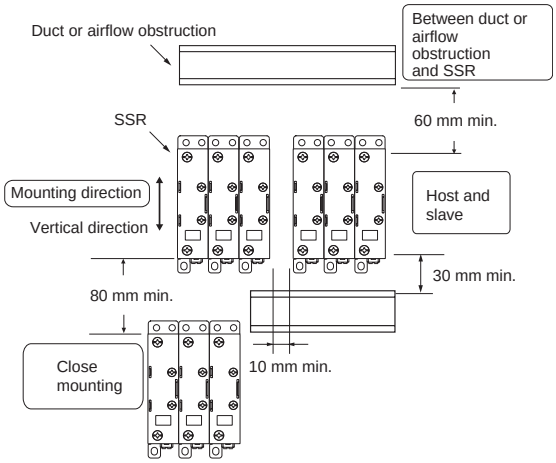


Note: Make sure that the load current is 50% of the rated load current when the G3PB is mounted horizontally.

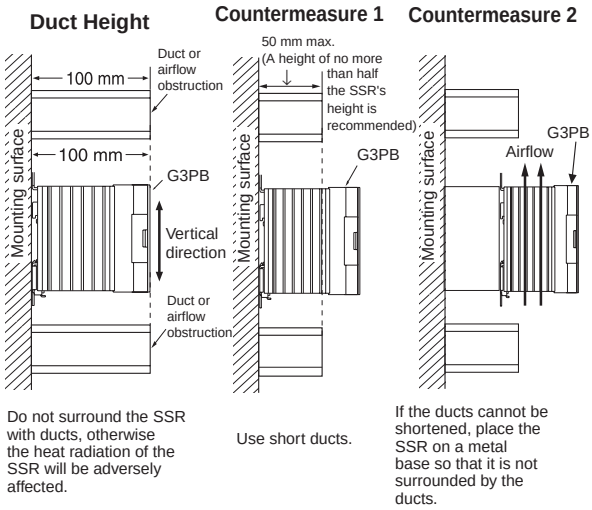
Close Mounting

SSR Mounting Pitch

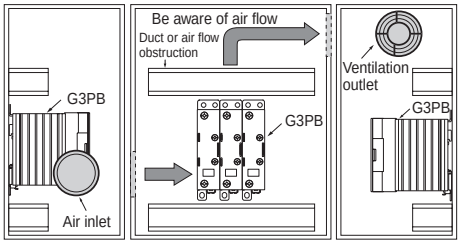
Panel Mounting



Relationship between SSRs and Ducts



Ventilation



If the air inlet or air outlet has a filter, clean the filter regularly to prevent it from clogging and ensure an efficient flow of air.

Do not locate any objects around the air inlet or air outlet, otherwise the objects may obstruct the proper ventilation of the control panel.

A heat exchanger, if used, should be located in front of the SSR Units to ensure the efficiency of the heat exchanger.

Please reduce the ambient temperature of SSRs.

The rated load current of an SSR is measured at an ambient temperature of 25 or 40 °C.

An SSR uses a semiconductor in the output element. This causes the temperature inside the control panel to increase due to heating resulting from the passage of electrical current through the load. To restrict heating, attach a fan to the ventilation outlet or air inlet of the control panel to ventilate the panel. This will reduce the ambient temperature of the SSRs and thus increase reliability. (Generally, each 10 °C reduction in temperature will double the expected life.)

Load current (A)	15 A	25 A	35 A	45 A
Required number of fans per SSR	0.23	0.39	0.54	0.70

Example: For 10 SSRs with load currents of 20 A,
0.23 x 10 = 2.3
Thus, 3 fans would be required.

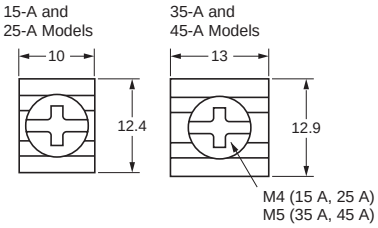
Size of fans: 92 mm^2, Air volume: 0.7 m^3/min,
Ambient temperature of control panel: 30 °C

If there are other instruments that generate heat in the control panel other than SSRs, additional ventilation will be required.

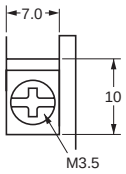
Wiring

- When using crimp terminals, refer to the terminal clearances shown below.

Output Terminal Section (Single-phase Models)



Input Terminal Section



- Make sure that all lead wires are appropriate for the current.
- Output terminals are charged even when the Relay is turned OFF. Touching the terminals may result in electric shock. To isolate the Relay from the power supply, install an appropriate circuit breaker between the power supply and the Relay.
  Be sure to turn OFF the power supply before wiring the Relay.

Tightening Torque

- Refer to the following and be sure to tighten each screw of the Relay to the specified torque in order to prevent the Relay from malfunctioning.

Item	Screw terminal diameter	Tightening torque
Input terminal	M3.5	0.8 N·m
Output terminal	M4	1.2 N·m
	M5	2.0 N·m

Solid State Contactors (New Heat Sink Construction)
G3PB

Refer to *Warranty and Application Considerations* (page 1), *Safety Precautions* (page 4), and *Technical and Safety Information* (page 6).

Space and working time saved with new heat sink construction. Series now includes 480-VAC models to allow use in a greater range of applications.

- A comprehensive lineup that now includes 480-VAC models.
- Slim design with 3-phase output and built-in heat sinks.
- New heat sink construction with smaller mounting section.
- DIN track mounting supported as standard. (Screw mounting is also possible.)
- Certified by UL, CSA, and VDE.

Model Number Structure

■ Model Number Legend

G3PB-□□□-□□-□
1 2 3 4 5 6 7

1. Basic Model Name
G3PB: Solid State Relay

2. Rated Load Power Supply Voltage
2: 200 VAC
5: 480 VAC

3. Rated Load Current
15: 15 A
25: 25 A
35: 35 A
45: 45 A

4. Terminal Type
B: Screw terminals

5. Single-phase/3-phase and Number of Elements for 3-phase
2: 3-phase, 2-element models
3: 3-phase, 3-element models

6. 3-phase Type
N: DIN track mounting and built-in heat sink

7. Certification
VD: Certified by UL, CSA, and VDE

Ordering Information

■ List of Models (Built-in Heat Sinks)

Applicable phase	Main circuit voltage	Zero cross function	Applicable heater capacity (with Class-1 AC resistive load)	Number of poles	Model
3	100 to 240 VAC	Yes	5.1 kW max. (15 A)	3	G3PB-215B-3N-VD
				2	G3PB-215B-2N-VD
			8.6 kW max. (25 A)	3	G3PB-225B-3N-VD
				2	G3PB-225B-2N-VD
			12.1 kW max. (35 A)	3	G3PB-235B-3N-VD
				2	G3PB-235B-2N-VD
			15.5 kW max. (45 A)	3	G3PB-245B-3N-VD
				2	G3PB-245B-2N-VD
	200 to 480 VAC		12.5 kW max. (15 A)	3	G3PB-515B-3N-VD
				2	G3PB-515B-2N-VD
			20.7 kW max. (25 A)	3	G3PB-525B-3N-VD
				2	G3PB-525B-2N-VD
			29.0 kW max. (35 A)	3	G3PB-535B-3N-VD
				2	G3PB-535B-2N-VD
			37.4 kW max. (45 A)	3	G3PB-545B-3N-VD
				2	G3PB-545B-2N-VD

Note: When ordering, specify the rated input voltage.

Specifications

■ Ratings (at an Ambient Temperature of 25°C)

Operating Circuit (Common)

Item	Common
Rated voltage	12 to 24 VDC
Operating voltage range	9.6 to 30 VDC
Rated input current (Impedance)	10 mA max. (at 24 VDC)
Must operate voltage	9.6 VDC max.
Must release voltage	1 VDC min.
Insulation method	Phototriac coupler
Operation indicator	Yellow LED

Main Circuit of Models with Built-in Heat Sinks

Item	G3PB-215B-3N-VD	G3PB-215B-2N-VD	G3PB-225B-3N-VD	G3PB-225B-2N-VD	G3PB-235B-3N-VD	G3PB-235B-2N-VD	G3PB-245B-3N-VD	G3PB-245B-2N-VD
Rated load voltage	100 to 240 VAC							
Load voltage range	75 to 264 VAC							
Applicable load current (See note.)	0.2 to 15 A		0.2 to 25 A		0.5 to 35 A		0.5 to 45 A	
Inrush current resistance (peak value)	150 A (60 Hz, 1 cycle)		220 A (60 Hz, 1 cycle)		440 A (60 Hz, 1 cycle)			
Permissible I^2t (half 60-Hz wave)	260 A^2s		2,660 A^2s		2,660 A^2s			

Item	G3PB-515B-3N-VD	G3PB-515B-2N-VD	G3PB-525B-3N-VD	G3PB-525B-2N-VD	G3PB-535B-3N-VD	G3PB-535B-2N-VD	G3PB-545B-3N-VD	G3PB-545B-2N-VD
Rated load voltage	200 to 480 VAC							
Load voltage range	180 to 528 VAC							
Applicable load current (See note.)	0.5 to 15 A		0.5 to 25 A		0.5 to 35 A		0.5 to 45 A	
Inrush current resistance (peak value)	220 A (60 Hz, 1 cycle)				440 A (60 Hz, 1 cycle)			
Permissible I^2t (half 60-Hz wave)	260 A^2s		1,040 A^2s		1,040 A^2s			

Note: Applicable load current varies depending on the ambient temperature. For details, refer to *Load Current vs. Ambient Temperature* in *Engineering Data.*

■ Characteristics

Models with Built-in Heat Sinks

Item	G3PB-215B-3N-VD	G3PB-215B-2N-VD	G3PB-225B-3N-VD	G3PB-225B-2N-VD	G3PB-235B-3N-VD	G3PB-235B-2N-VD	G3PB-245B-3N-VD	G3PB-245B-2N-VD
Operate time	1/2 of load power source cycle + 1 ms max. (DC input)							
Release time	1/2 of load power source cycle + 1 ms max. (DC input)							
Output ON voltage drop	1.6 V (RMS) max.							
Leakage current (See note.)	10 mA (at 200 VAC)							
Insulation resistance	100 MΩ min. (at 500 VDC)							
Dielectric strength	2,500 VAC, 50/60 Hz for 1 min							
Vibration resistance	Destruction: 10 to 55 to 10 Hz, 0.175-mm single amplitude (Mounted to DIN track)							
Shock resistance	Destruction: 294 m/s^2 (98 m/s^2 with reverse mounting)							
Ambient temperature	Operating: –30°C to 80°C (with no icing or condensation) Storage: –30°C to 100°C (with no icing or condensation)							
Ambient humidity	Operating: 45% to 85%							
Weight	Approx. 1.25 kg		Approx. 1.45 kg		Approx. 1.65 kg		Approx. 2.0 kg	
Certified standards	UL508, CSA22.2 No. 14, EN60947-4-3 (IEC947-4-3); Certified by VDE (From April 2001)							
EMC	Emission		EN55011 Group 1 Class B					
	Immunity	ESD	IEC947-4-3, EN61000-4-2 4 kV contact discharge 8 kV air discharge					
	Immunity	Electromagnetic	IEC947-4-3, EN61000-4-3 10 V/m (80 MHz to 1 GHz)					
	Immunity	EFT	IEC947-4-3, EN61000-4-4 2 kV AC power-signal line					
	Immunity	Surge transient	IEC947-4-3, EN61000-4-5 Normal mode ±1 kV, Common mode ±2 kV					
	Immunity	RF disturbance	IEC947-4-3, EN61000-4-6 10 V (0.15 to 80 MHz)					
	Immunity	Dips	IEC947-4-3, EN61000-4-11					

Note: The leakage current of phase S will be approximately $\sqrt{3}$ times larger if the 2-element model is applied.

Item	G3PB-515B-3N-VD	G3PB-515B-2N-VD	G3PB-525B-3N-VD	G3PB-525B-2N-VD	G3PB-535B-3N-VD	G3PB-535B-2N-VD	G3PB-545B-3N-VD	G3PB-545B-2N-VD
Operate time	1/2 of load power source cycle + 1 ms max. (DC input)							
Release time	1/2 of load power source cycle + 1 ms max. (DC input)							
Output ON voltage drop	1.8 V (RMS) max.							
Leakage current (See note.)	20 mA (at 480 VAC)							
Insulation resistance	100 MΩ min. (at 500 VDC)							
Dielectric strength	2,500 VAC, 50/60 Hz for 1 min							
Vibration resistance	Destruction: 10 to 55 to 10 Hz, 0.175-mm single amplitude (Mounted to DIN track)							
Shock resistance	Destruction: 294 m/s^2 (98 m/s^2 with reverse mounting)							
Ambient temperature	Operating: –30°C to 80°C (with no icing or condensation) Storage: –30°C to 100°C (with no icing or condensation)							
Ambient humidity	Operating: 45% to 85%							
Weight	Approx. 1.25 kg		Approx. 1.45 kg		Approx. 1.65 kg		Approx. 2.0 kg	
Certified standards	UL508, CSA22.2 No. 14, EN60947-4-3 (IEC947-4-3); Certified by VDE (From April 2001)							
EMC	Emission		EN55011 Group 1 Class B					
	Immunity	ESD	IEC947-4-3, EN61000-4-2 4 kV contact discharge 8 kV air discharge					
	Immunity	Electromagnetic	IEC947-4-3, EN61000-4-3 10 V/m (80 MHz to 1 GHz)					
	Immunity	EFT	IEC947-4-3, EN61000-4-4 2 kV AC power-signal line					
	Immunity	Surge transient	IEC947-4-3, EN61000-4-5 Normal mode ±1 kV, Common mode ±2 kV					
	Immunity	RF disturbance	IEC947-4-3, EN61000-4-6 10 V (0.15 to 80 MHz)					
	Immunity	Dips	IEC947-4-3, EN61000-4-11					

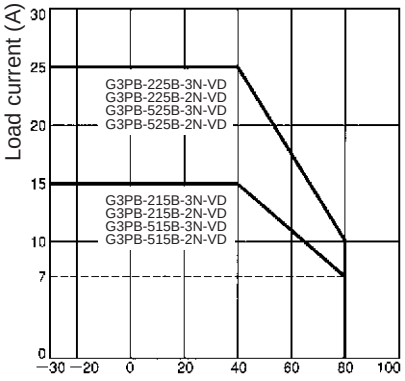
Note: The leakage current of phase S will be approximately $\sqrt{3}$ times larger if the 2-element model is applied.

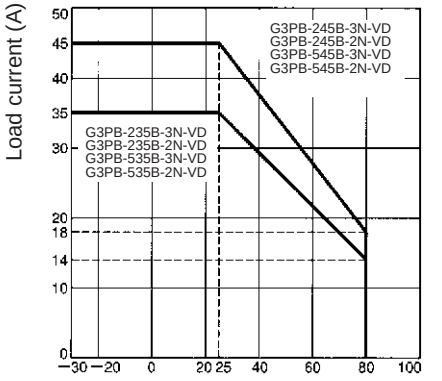
Engineering Data

Load Current vs. Ambient Temperature

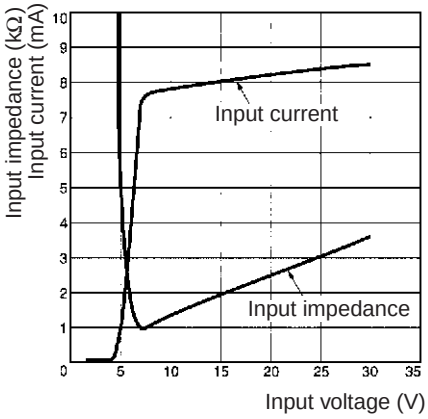
Models with Built-in Heat Sinks

G3PB-215B-3N-VD G3PB-225B-3N-VD G3PB-235B-3N-VD G3PB-245B-3N-VD
G3PB-215B-2N-VD G3PB-225B-2N-VD G3PB-235B-2N-VD G3PB-245B-2N-VD
G3PB-515B-3N-VD G3PB-525B-3N-VD G3PB-535B-3N-VD G3PB-545B-3N-VD
G3PB-515B-2N-VD G3PB-525B-2N-VD G3PB-535B-2N-VD G3PB-545B-2N-VD





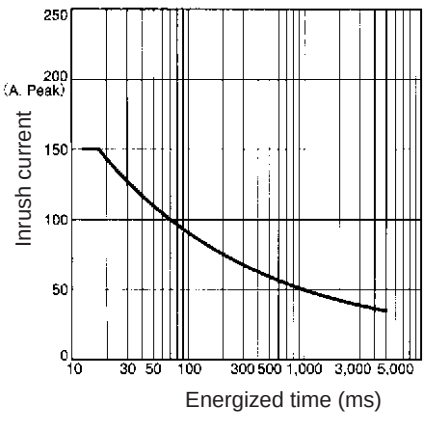
Input Voltage vs. Input Current and Input Voltage vs. Input Impedance



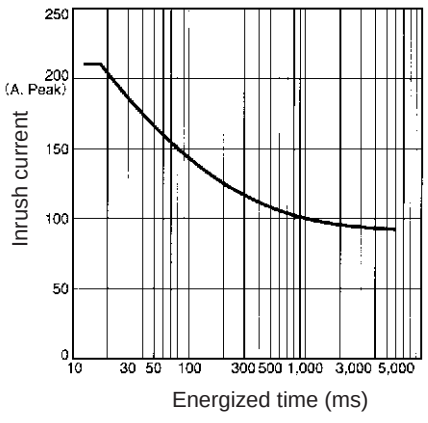
One Cycle Surge Current: Non-repetitive

Note: Keep the inrush current to half the rated value if it occurs repetitively.

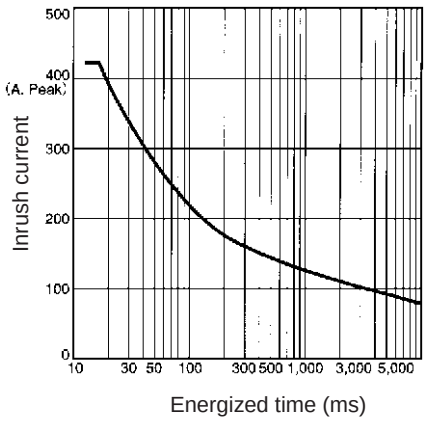
G3PB-215B-3N-VD
G3PB-215B-2N-VD



G3PB-225B-3N-VD G3PB-225B-2N-VD
G3PB-515B-3N-VD G3PB-515B-2N-VD
G3PB-525B-3N-VD G3PB-525B-2N-VD



G3PB-235B-3N-VD G3PB-245B-3N-VD
G3PB-235B-2N-VD G3PB-245B-2N-VD
G3PB-535B-3N-VD G3PB-545B-3N-VD
G3PB-535B-2N-VD G3PB-545B-2N-VD

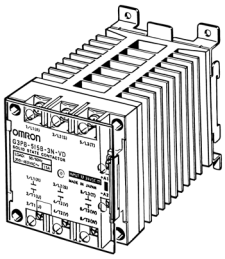


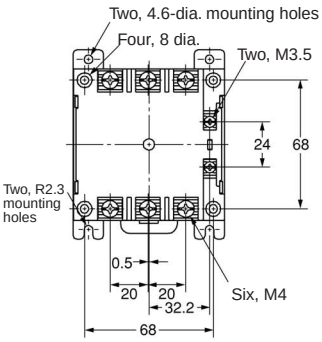
Dimensions

Note: All units are in millimeters unless otherwise indicated.

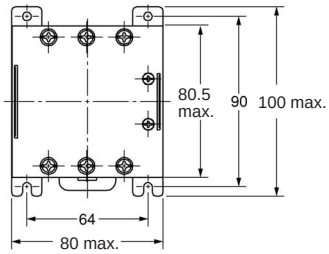
G3PB-215B-3N-VD G3PB-515B-3N-VD
G3PB-215B-2N-VD G3PB-515B-2N-VD
G3PB-225B-2N-VD G3PB-525B-2N-VD

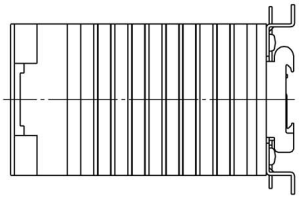
Without Terminal Cover





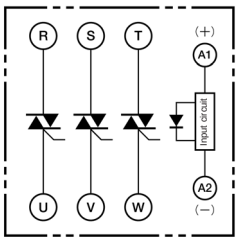
With Terminal Cover



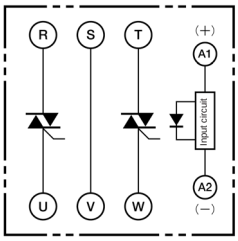


Terminal Arrangement/ Internal Connections

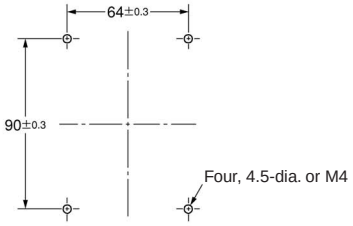
G3PB-□□□B-3N-VD

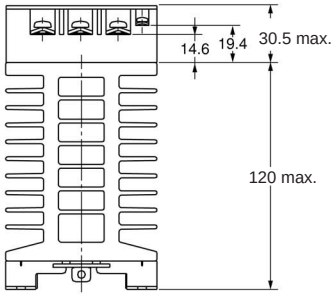


G3PB-□□□B-2N-VD

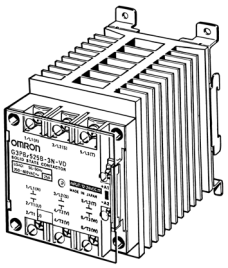


Mounting Hole Dimensions

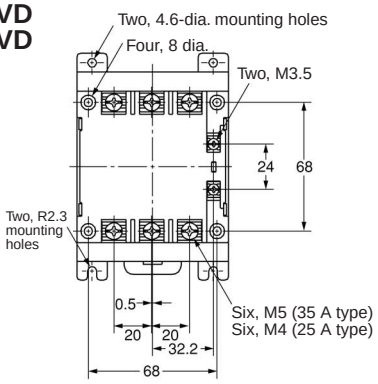




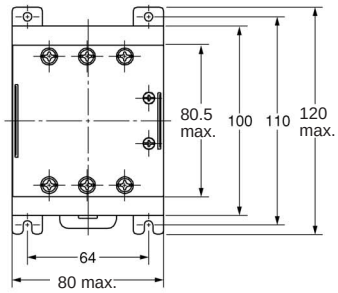
G3PB-225B-3N-VD
G3PB-235B-2N-VD
G3PB-525B-3N-VD
G3PB-535B-2N-VD

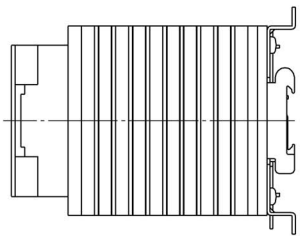


Without Terminal Cover

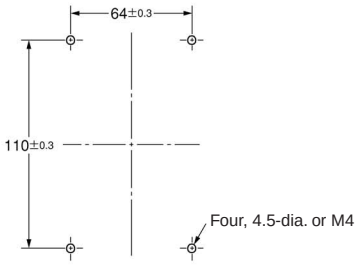


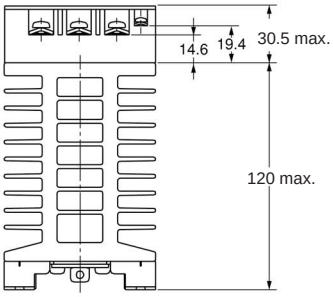
With Terminal Cover





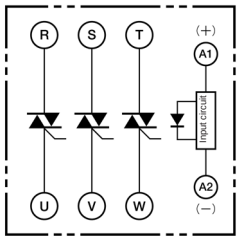
Mounting Hole Dimensions



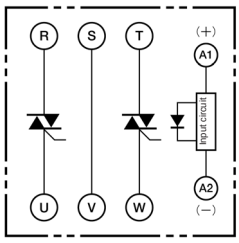


Terminal Arrangement/ Internal Connections

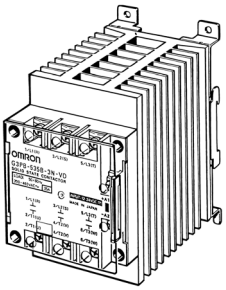
G3PB-□□□B-3N-VD



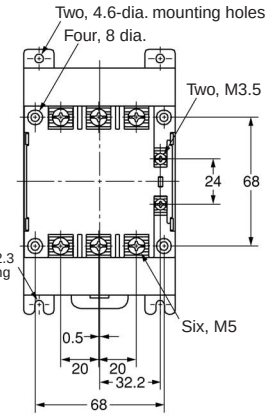
G3PB-□□□B-2N-VD



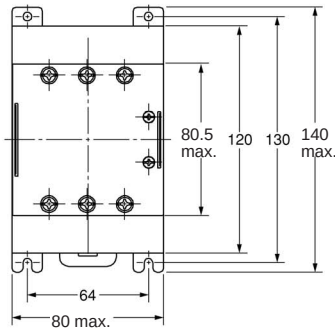
G3PB-235B-3N-VD
G3PB-245B-2N-VD
G3PB-535B-3N-VD
G3PB-545B-2N-VD

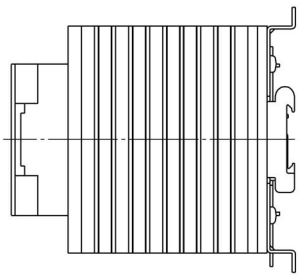


Without Terminal Cover

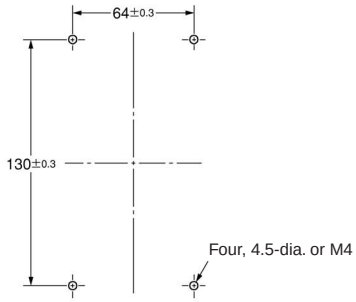


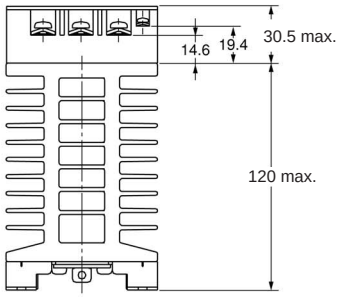
With Terminal Cover





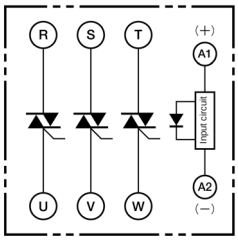
Mounting Hole Dimensions



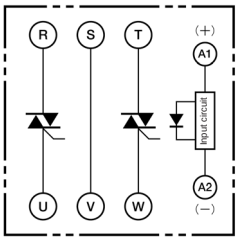


Terminal Arrangement/ Internal Connections

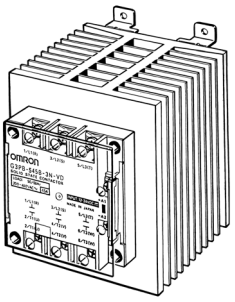
G3PB-□□□B-3N-VD



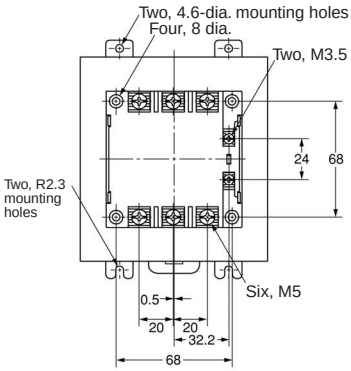
G3PB-□□□B-2N-VD



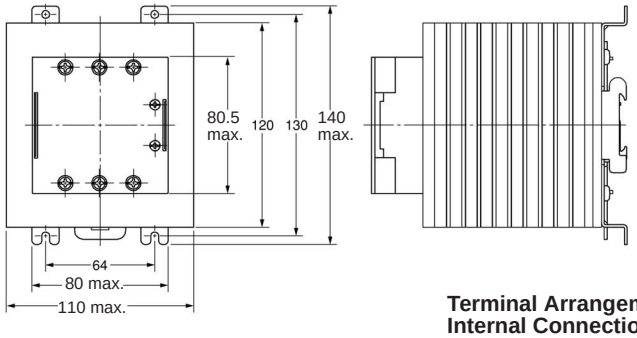
G3PB-245B-3N-VD
G3PB-545B-3N-VD



Without Terminal Cover

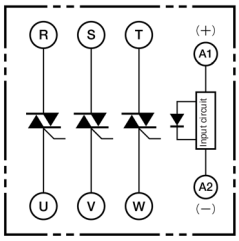


With Terminal Cover

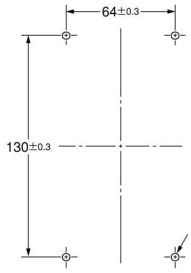


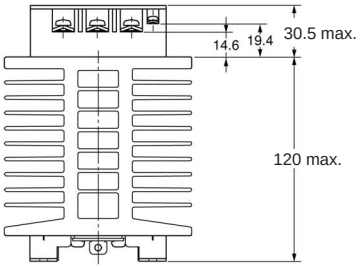
Terminal Arrangement/ Internal Connections

G3PB-□□□B-3N-VD



Mounting Hole Dimensions





Safety Precautions

■ Precautions for Correct Use

Please observe the following precautions to prevent failure to operate, malfunction, or undesirable effect on product performance.

Mounting Method

Since the Relay is heavy, firmly mount the DIN track and fix both ends with End Plates for DIN-track-mounting models.

Applicable DIN Tracks

The G3PB can be mounted to TH35-15Fe (IEC60715) DIN tracks. The manufacturers and models of DIN tracks to which mounting is possible are shown in the following table.

Manufacturer	Thickness	
	1.5 mm	2.3 mm
Schneider	AM1-DE200	---
WAGO	210-114, 210-197	210-118
PHOENIX	NS35/15	NS35/15-2.3

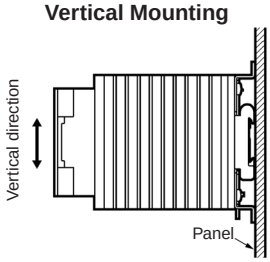
Direct Mounting

When mounting directly onto a panel, mount securely under the following conditions.

Screw diameter: M4
Tightening torque: 0.98 to 1.47 N·m

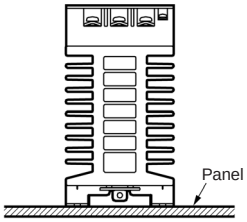
Mounted State

Vertical Mounting



Note: Mount the G3PB so that the markings can be read.

Horizontal Mounting

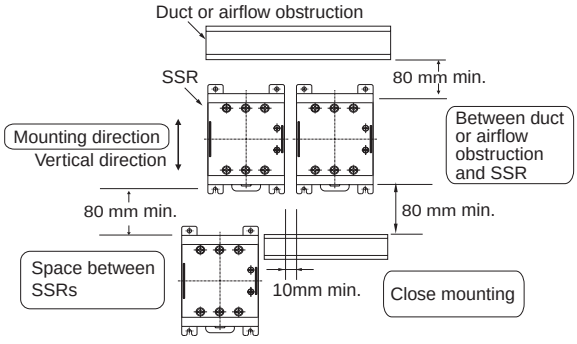


Note: When the G3PB is mounted horizontally, use at 50% of the rated load current.

Close Mounting

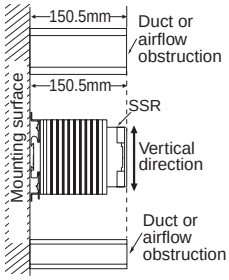
SSR Mounting Pitch

Panel Mounting



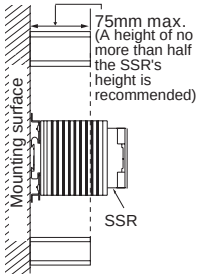
Relationship between SSRs and Ducts

Duct Height



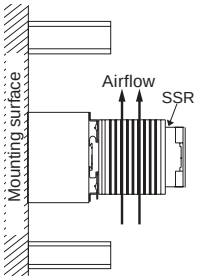
Do not surround the SSR with ducts, otherwise the heat radiation of the SSR will be adversely affected.

Countermeasure 1



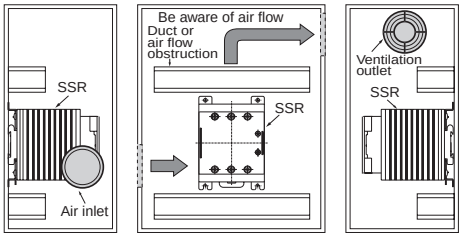
Use short ducts.

Countermeasure 2



If the ducts cannot be shortened, place the SSR on a metal base so that it is not surrounded by the ducts.

Ventilation



If the air inlet or air outlet has a filter, clean the filter regularly to prevent it from clogging and ensure an efficient flow of air.

Do not locate any objects around the air inlet or air outlet, otherwise the objects may obstruct the proper ventilation of the control panel.

A heat exchanger, if used, should be located in front of the SSR Units to ensure the efficiency of the heat exchanger.

Please reduce the ambient temperature of SSRs.

The rated load current of an SSR is measured at an ambient temperature of 25 or 40 °C.

An SSR uses a semiconductor in the output element. This causes the temperature inside the control panel to increase due to heating resulting from the passage of electrical current through the load. To restrict heating, attach a fan to the ventilation outlet or air inlet of the control panel to ventilate the panel. This will reduce the ambient temperature of the SSRs and thus increase reliability. (Generally, each 10 °C reduction in temperature will double the expected life.)

Three-element Devices

Load current (A)	15 A	25 A	35 A	45 A
Required number of fans per SSR	0.70	1.06	1.63	2.09

Two-element Devices

Load current (A)	15 A	25 A	35 A	45 A
Required number of fans per SSR	0.47	0.78	1.09	1.40

Example: For 10 SSRs with load currents of 11 A (3-element devices,
1.63 x 10 = 16.3
Thus, 17 fans would be required.

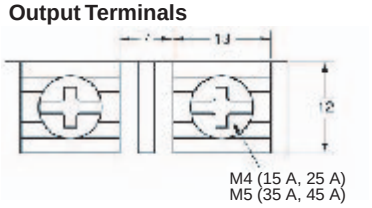
Size of fans: 92 mm^2, Air volume: 0.7 m^3/min,
Ambient temperature of control panel: 30 °C

If there are other instruments that generate heat in the control panel other than SSRs, additional ventilation will be required.

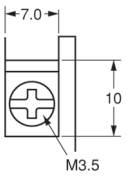
Wiring

When using crimp terminals, refer to the terminal clearances shown below.

Output Terminals



Input Terminals



- Make sure that all lead wires are thick enough for the current.
- Output terminals T1, T2, and T3 are charged regardless of whether the Unit is a 2- or 3-element model that is turned on or off. Do not touch these terminals, otherwise an electric shock may be received.

To isolate the Unit from the power supply, install an appropriate circuit breaker between the power supply and Unit.

Be sure to turn off the power supply before wiring the Unit.

- Terminal L2 and terminal T2 of the 2-element model are internally short-circuited to each other. Therefore, connect terminal L2 to the ground terminal side of the power supply. If terminal L2 is connected to a terminal other than the ground terminal, cover all the charged terminals, such as heater terminals, for the prevention of electric shock accidents and ground faults.

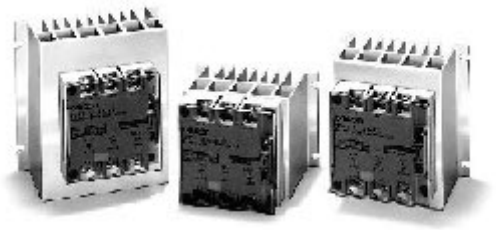
Tightening Torque

Refer to the following and be sure to tighten each screw of the Unit to the specified torque in order to prevent the Unit from malfunctioning.

Item	Screw terminal diameter	Tightening torque
Input terminal	M3.5	0.59 to 1.18 N·m
Output terminal	M4	0.98 to 1.47 N·m
	M5	1.47 to 2.45 N·m

Solid State Contactors (Three-phase)
G3PB

Refer to *Warranty and Application Considerations* (page 1), *Safety Precautions* (page 4), and *Technical and Safety Information* (page 6).



Compact, Low-cost Solid State Contactors of an Innovative Construction Ideal for Three-phase Heaters

- Slim Units with three-phase output.
- Optimum heat sinks attach to models without built-in heat sinks.
- Compact design achieved by optimizing heat sink shape.
- DIN track mounting possible (when using the Y92B-P50 Heat Sink) in addition to screw mounting.
- Comply with EN60947-4-3 (IEC947-4-3) UL508, and CSA22.2 No. 14, and bear CE marking.

Model Number Structure

■ Model Number Legend

G3PB-□□□-□□-□
1 2 3 4 5 6 7

1. Basic Model Name
G3PB: Solid State Relay

2. Rated Load Power Supply Voltage
2: 200 VAC
4: 400 VAC

3. Rated Load Current
15: 15 A
25: 25 A
35: 35 A
45: 45 A

4. Terminal Type
B: Screw terminals

5. Single-phase/3-phase and Number of Elements for 3-phase
2: 3-phase, 2-element models
3: 3-phase, 3-element models

6. 3-phase Type
Blank: Built-in heat sink
H: No heat sink (“hockey puck” type)

7. Certification
VD: Certified by UL, CSA, and VDE

Ordering Information

■ List of Models

Models with Built-in Heat Sinks

Number of phases	Main circuit voltage	Zero cross function	Applicable heater capacity (with Class-1 AC resistive load)	Number of elements	Model
3	100 to 240 VAC	Yes	5.1 kW max. (15 A)	3	G3PB-215B-3-VD
				2	G3PB-215B-2-VD
			8.6 kW max. (25 A)	3	G3PB-225B-3-VD
				2	G3PB-225B-2-VD
			12.1 kW max. (35 A)	3	G3PB-235B-3-VD
				2	G3PB-235B-2-VD
			15.5 kW max. (45 A)	3	G3PB-245B-3-VD
				2	G3PB-245B-2-VD
	200 to 400 VAC		10.3 kW max. (15 A)	3	G3PB-415B-3-VD
				2	G3PB-415B-2-VD
			17.3 kW max. (25 A)	3	G3PB-425B-3-VD
				2	G3PB-425B-2-VD
			24.2 kW max. (35 A)	3	G3PB-435B-3-VD
				2	G3PB-435B-2-VD
			31.1 kW max. (45 A)	3	G3PB-445B-3-VD
				2	G3PB-445B-2-VD

Note: 1. The load current vs. ambient temperature characteristics of the Unit vary with the heat radiation of the Unit. Refer to page 157, *Engineering Data* for details.]

2. When ordering, specify the rated input voltage.

Models without Built-in Heat Sinks

Number of phases	Main circuit voltage	Zero cross function	Rated carry current	Number of elements	Model
3	100 to 240 VAC	Yes	15 A max.	3	G3PB-215B-3H-VD
				2	G3PB-215B-2H-VD
			25 A max.	3	G3PB-225B-3H-VD
				2	G3PB-225B-2H-VD
			35 A max.	3	G3PB-235B-3H-VD
				2	G3PB-235B-2H-VD
			45 A max.	3	G3PB-245B-3H-VD
				2	G3PB-245B-2H-VD
	200 to 400 VAC		15 A max.	3	G3PB-415B-3H-VD
				2	G3PB-415B-2H-VD
			25 A max.	3	G3PB-425B-3H-VD
				2	G3PB-425B-2H-VD
			35 A max.	3	G3PB-435B-3H-VD
				2	G3PB-435B-2H-VD
			45 A max.	3	G3PB-445B-3H-VD
				2	G3PB-445B-2H-VD

Note: 1. The load current vs. ambient temperature characteristics of the Unit vary with the heat radiation of the Unit. Refer to page 157, *Engineering Data* for details.

2. When ordering, specify the rated input voltage.

Heat Sinks

Heat resistance (°C/W)	Model
1.67	Y92B-P50
1.01	Y92B-P100
0.63	Y92B-P150
0.43	Y92B-P200
0.36	Y92B-P250

■ Accessories (Order Separately)

Mounting Track	50 cm (1) x 7.3 mm (t)	PFP-50N
	1 m (1) x 7.3 mm (t)	PFP-100N
	1 m (1) x 16 mm (t)	PFP-100N2

Specifications

■ Ratings (at an Ambient Temperature of 25°C)

Operating Circuit (Common)

Item	Common
Rated voltage	12 to 24 VDC
Operating voltage range	9.6 to 30 VDC
Rated input current	10 mA max. (at 24 VDC)
Must operate voltage	9.6 VDC max.
Must release voltage	1 VDC min.
Insulation method	Phototriac
Operation indicator	Yellow LED

Main Circuit of Models with Built-in Heat Sinks

Item	G3PB-215B-3-VD	G3PB-215B-2-VD	G3PB-225B-3-VD	G3PB-225B-2-VD	G3PB-235B-3-VD	G3PB-235B-2-VD	G3PB-245B-3-VD	G3PB-245B-2-VD
Rated load voltage	100 to 240 VAC							
Load voltage range	75 to 264 VAC							
Applicable load current (See note.)	0.2 to 15 A		0.2 to 25 A		0.5 to 35 A		0.5 to 45 A	
Inrush current resistance (peak value)	150 A (60 Hz, 1 cycle)		220 A (60 Hz, 1 cycle)		440 A (60 Hz, 1 cycle)			
Permissible I^2t (half 60-Hz wave)	260 A^2s		2,660 A^2s		2,660 A^2s			
Applicable load (with Class-1 AC resistive load)	5.1 kW max. (at 200 VAC)		8.6 kW (at 200 VAC)		12.1 kW max. (at 200 VAC)		15.5 kW max. (at 200 VAC)	

Item	G3PB-415B-3-VD	G3PB-415B-2-VD	G3PB-425B-3-VD	G3PB-425B-2-VD	G3PB-435B-3-VD	G3PB-435B-2-VD	G3PB-445B-3-VD	G3PB-445B-2-VD
Rated load voltage	200 to 400 VAC							
Load voltage range	180 to 440 VAC							
Applicable load current (See note.)	0.5 to 15 A		0.5 to 25 A		0.5 to 35 A		0.5 to 45 A	
Inrush current resistance (peak value)	220 A (60 Hz, 1 cycle)				440 A (60 Hz, 1 cycle)			
Permissible I^2t (half 60-Hz wave)	260 A^2s		1,040 A^2s		2,660 A^2s			
Applicable load (with Class-1 AC resistive load)	10.3 kW max. (at 400 VAC)		17.3 kW max. (at 400 VAC)		24.2 kW max. (at 400 VAC)		31.1 kW max. (at 400 VAC)	

Note: Rated carry current varies depending on the ambient temperature. For details, refer to *Load Current vs. Ambient Temperature* in *Engineering Data.*

Main Circuit of Models without Built-in Heat Sinks

Item	G3PB-215B-3H-VD	G3PB-215B-2H-VD	G3PB-225B-3H-VD	G3PB-225B-2H-VD	G3PB-235B-3H-VD	G3PB-235B-2H-VD	G3PB-245B-3H-VD	G3PB-245B-2H-VD
Rated load voltage	100 to 240 VAC							
Load voltage range	75 to 264 VAC							
Applicable load current (See note.)	0.2 to 15 A		0.2 to 25 A		0.2 to 35 A		0.2 to 45 A	
Inrush current resistance (peak value)	150 A (60 Hz, 1 cycle)		220 A (60 Hz, 1 cycle)		440 A (60 Hz, 1 cycle)			
Permissible I^2t (half 60-Hz wave)	260 A^2s		2,260 A^2s		2,260 A^2s			
Applicable load (with Class-1 AC resistive load)	The applicable load varies with the heat radiation of the Unit. Refer to page 157, *Engineering Data* for details.							

Item	G3PB-415B-3H-VD	G3PB-415B-2H-VD	G3PB-425B-3H-VD	G3PB-425B-2H-VD	G3PB-435B-3H-VD	G3PB-435B-2H-VD	G3PB-445B-3H-VD	G3PB-445B-2H-VD
Rated load voltage	200 to 400 VAC							
Load voltage range	180 to 440 VAC							
Applicable load current (See note.)	0.5 to 15 A		0.5 to 25 A		0.5 to 35 A		0.5 to 45 A	
Inrush current resistance (peak value)	220 A (60 Hz, 1 cycle)				440 A (60 Hz, 1 cycle)			
Permissible I^2t (half 60-Hz wave)	260 A^2s		1,040 A^2s		2,660 A^2s			
Applicable load (with Class-1 AC resistive load)	Refer to page 157, *Engineering Data* for details.							

Note: The applicable load current varies depending on the radiation device or radiation plate to be connected and the ambient temperature. For details, refer to *Load Current vs. Ambient Temperature* in *Engineering Data.*

■ Characteristics

Models with Built-in Heat Sinks

Item	G3PB-215B-3-VD	G3PB-215B-2-VD	G3PB-225B-3-VD	G3PB-225B-2-VD	G3PB-235B-3-VD	G3PB-235B-2-VD	G3PB-245B-3-VD	G3PB-245B-2-VD
Operate time	1/2 of load power source cycle + 1 ms max. (DC input)							
Release time	1/2 of load power source cycle + 1 ms max. (DC input)							
Output ON voltage drop	1.6 V (RMS) max.							
Leakage current (See note.)	10 mA (at 200 VAC)							
Insulation resistance	100 MΩ min. (at 500 VDC)							
Dielectric strength	2,500 VAC, 50/60 Hz for 1 min							
Vibration resistance	Destruction: 10 to 55 to 10 Hz, 0.375–mm single amplitude (Mounted to DIN track)							
Shock resistance	Destruction: 294 m/s^2							
Ambient temperature	Operating: –30°C to 80°C (with no icing or condensation) Storage: –30°C to 100°C (with no icing or condensation)							
Ambient humidity	Operating: 45% to 85%							
Weight	Approx. 750 g	Approx. 750 g	Approx. 900 g	Approx. 750 g	Approx. 1,150 g	Approx. 900 g	Approx. 1,500 g	Approx. 1,150 g
Certified standards	UL508, CSA22.2 No. 14, EN60947-4-3 (IEC947-4-3) (From April 1999)							
EMC	Emission AC mains: EN55011 Group 1 Class B Emission Electromagnetic: EN55011 Group 1 Class B Immunity ESD: IEC947-4-3 4 kV contact discharge 8 kV air discharge Immunity Electromagnetic: IEC947-4-3 10 V/m (80 MHz to 1 GHz) Immunity EFT: IEC947-4-3 2 kV AC power-signal line Immunity Surge transient: IEC947-4-3 2 kV Immunity RF disturbance: IEC947-4-3, EN50082-2 10 V (0.15 to 80 MHz)							

Note: The leakage current of phase S will be approximately $\sqrt{3}$ times larger if the 2-element model is applied.

Item	G3PB-415B-3-VD	G3PB-415B-2-VD	G3PB-425B-3-VD	G3PB-425B-2-VD	G3PB-435B-3-VD	G3PB-435B-2-VD	G3PB-445B-3-VD	G3PB-445B-2-VD
Operate time	1/2 of load power source cycle + 1 ms max. (DC input)							
Release time	1/2 of load power source cycle + 1 ms max. (DC input)							
Output ON voltage drop	1.8 V (RMS) max.							
Leakage current (See note.)	20 mA (at 400 VAC)							
Insulation resistance	100 MΩ min. (at 500 VDC)							
Dielectric strength	2,500 VAC, 50/60 Hz for 1 min							
Vibration resistance	Destruction: 10 to 55 to 10 Hz, 0.375–mm single amplitude (Mounted to DIN track)							
Shock resistance	Destruction: 294 m/s^2							
Ambient temperature	Operating: –30°C to 80°C (with no icing or condensation) Storage: –30°C to 100°C (with no icing or condensation)							
Ambient humidity	Operating: 45% to 85%							
Weight	Approx. 750 g	Approx. 750 g	Approx. 900 g	Approx. 750 g	Approx. 1,150 g	Approx. 900 g	Approx. 1,500 g	Approx. 1,150 g
Certified standards	UL508, CSA22.2 No. 14, EN60947-4-3 (IEC947-4-3)							
EMC	Emission AC mains: EN55011 Group 1 Class B Emission Electromagnetic: EN55011 Group 1 Class B Immunity ESD: IEC947-4-3 4 kV contact discharge 8 kV air discharge Immunity Electromagnetic: IEC947-4-3 10 V/m (80 MHz to 1 GHz) Immunity EFT: IEC947-4-3 2 kV AC power-signal line Immunity Surge transient: IEC947-4-3 2 kV Immunity RF disturbance: IEC947-4-3, EN50082-2 10 V (0.15 to 80 MHz)							

Note: The leakage current of phase S will be approximately $\sqrt{3}$ times larger if the 2-element model is applied.

Models without Built-in Heat Sinks

Item	G3PB-215B-3H-VD	G3PB-215B-2H-VD	G3PB-225B-3H-VD	G3PB-225B-2H-VD	G3PB-235B-3H-VD	G3PB-235B-2H-VD	G3PB-245B-3H-VD	G3PB-245B-2H-VD
Operate time	1/2 of load power source cycle + 1 ms max. (DC input)							
Release time	1/2 of load power source cycle + 1 ms max. (DC input)							
Output ON voltage drop	1.6 V (RMS) max.							
Leakage current (See note.)	10 mA (at 200 VAC)							
Insulation resistance	100 MΩ min. (at 500 VDC)							
Dielectric strength	2,500 VAC, 50/60 Hz for 1 min							
Vibration resistance	Destruction: 10 to 55 to 10 Hz, 0.375–mm single amplitude							
Shock resistance	Destruction: 294 m/s^2							
Ambient temperature	Operating: –30°C to 80°C (with no icing or condensation) Storage: –30°C to 100°C (with no icing or condensation)							
Ambient humidity	Operating: 45% to 85%							
Certified standards	UL508, CSA22.2 No. 14, EN60947-4-3 (IEC947-4-3)							
Weight (Max.)	300 g max.							
EMC	Emission AC mains: EN55011 Group 1 Class B Emission Electromagnetic: EN55011 Group 1 Class B Immunity ESD: IEC947-4-3 4 kV contact discharge 8 kV air discharge Immunity Electromagnetic: IEC947-4-3 10 V/m (80 MHz to 1 GHz) Immunity EFT: IEC947-4-3 2 kV AC power-signal line Immunity Surge transient: IEC947-4-3 2 kV Immunity RF disturbance: IEC947-4-3, EN50082-2 10 V (0.15 to 80 MHz)							

Note: The leakage current of phase S will be approximately $\sqrt{3}$ times larger if the 2-element model is applied.

Item	G3PB-415B-3H-VD	G3PB-415B-2H-VD	G3PB-425B-3H-VD	G3PB-425B-2H-VD	G3PB-435B-3H-VD	G3PB-435B-2H-VD	G3PB-445B-3H-VD	G3PB-445B-2H-VD
Operate time	1/2 of load power source cycle + 1 ms max. (DC input)							
Release time	1/2 of load power source cycle + 1 ms max. (DC input)							
Output ON voltage drop	1.8 V (RMS) max.							
Leakage current (See note.)	20 mA (at 400 VAC)							
Insulation resistance	100 MΩ min. (at 500 VDC)							
Dielectric strength	2,500 VAC, 50/60 Hz for 1 min							
Vibration resistance	Destruction: 10 to 55 to 10 Hz, 0.375-mm single amplitude							
Shock resistance	Destruction: 294 m/s^2							
Ambient temperature	Operating: –30°C to 80°C (with no icing or condensation) Storage: –30°C to 100°C (with no icing or condensation)							
Ambient humidity	Operating: 45% to 85%							
Certified standards	UL508, CSA22.2 No. 14, EN60947-4-3 (IEC947-4-3)							
Weight	Approx. 300 g							
EMC	Emission AC mains: EN55011 Group 1 Class B Emission Electromagnetic: EN55011 Group 1 Class B Immunity ESD: IEC947-4-3 4 kV contact discharge 8 kV air discharge Immunity Electromagnetic: IEC947-4-3 10 V/m (80 MHz to 1 GHz) Immunity EFT: IEC947-4-3 2 kV AC power-signal line Immunity Surge transient: IEC947-4-3 2 kV Immunity RF disturbance: IEC947-4-3, EN50082-2 10 V (0.15 to 80 MHz)							

Note: The leakage current of phase S will be approximately $\sqrt{3}$ times larger if the 2-element model is applied.

Heat Sinks

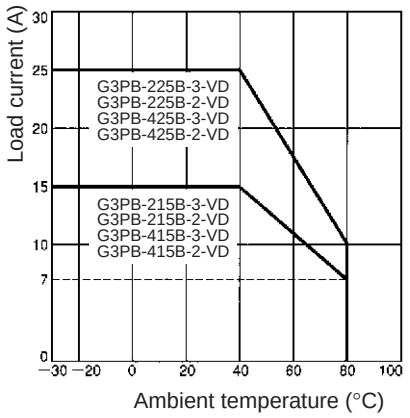
Model	Weight
Y92B-P50	Approx. 450 g
Y92B-P100	Approx. 450 g
Y92B-P150	Approx. 600 g
Y92B-P200	Approx. 850 g
Y92B-P250	Approx. 1,200 g

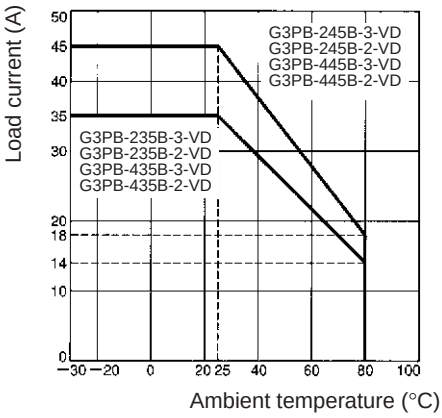
Engineering Data

Load Current vs. Ambient Temperature

Models with Built-in Heat Sinks

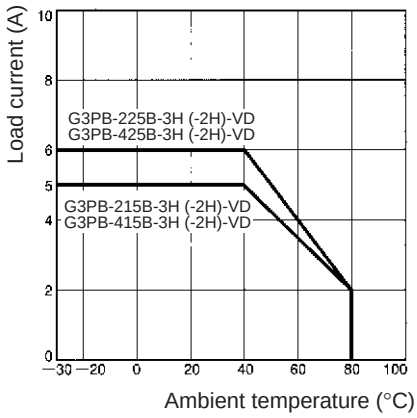
G3PB-215B-3-VD G3PB-225B-3-VD G3PB-235B-3-VD G3PB-245B-3-VD
G3PB-215B-2-VD G3PB-225B-2-VD G3PB-235B-2-VD G3PB-245B-2-VD
G3PB-415B-3-VD G3PB-425B-3-VD G3PB-435B-3-VD G3PB-445B-3-VD
G3PB-415B-2-VD G3PB-425B-2-VD G3PB-435B-2-VD G3PB-445B-2-VD



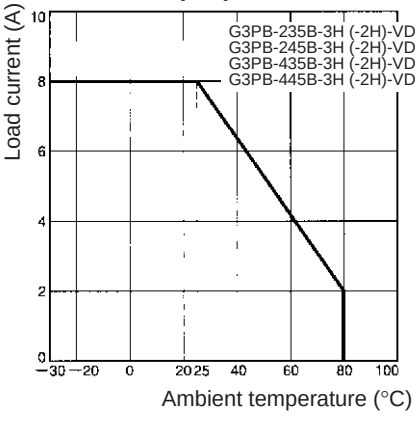


Models without Built-in Heat Sinks

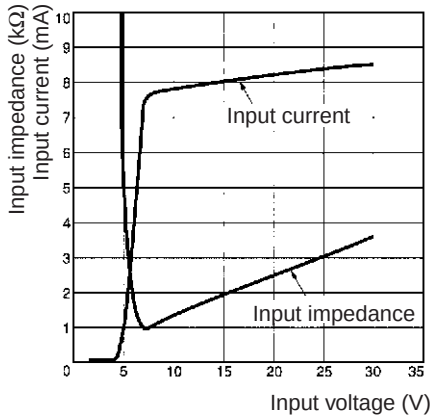
G3PB-215B-3H (-2H)-VD
G3PB-225B-3H (-2H)-VD
G3PB-415B-3H (-2H)-VD
G3PB-425B-3H (-2H)-VD



G3PB-235B-3H (-2H)-VD
G3PB-245B-3H (-2H)-VD
G3PB-435B-3H (-2H)-VD
G3PB-445B-3H (-2H)-VD



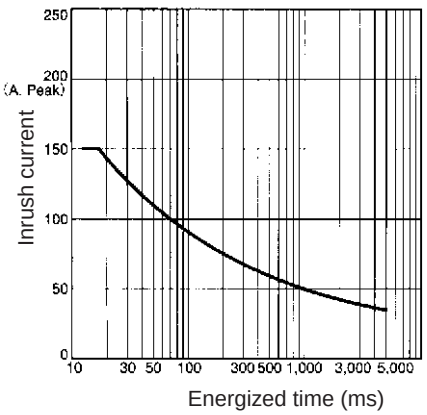
Input Voltage vs. Input Current and Input Voltage vs. Input Impedance



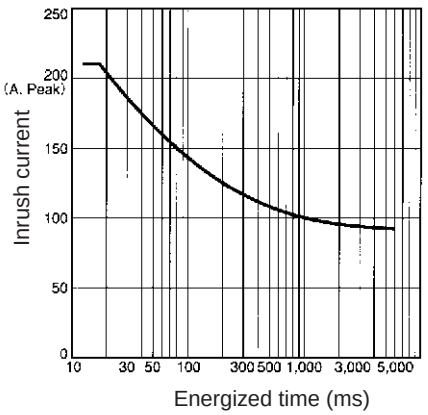
One Cycle Surge Current: Non-repetitive

Note: Keep the inrush current to half the rated value if it occurs repetitively.

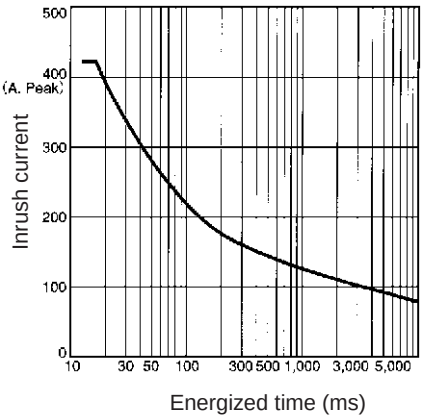
G3PB-215B-3 (H)-VD
G3PB-215B-2 (H)-VD



G3PB-225B-3 (H)-VD G3PB-425B-3 (H)-VD
G3PB-225B-2 (H)-VD
G3PB-415B-3 (H)-VD G3PB-425B-2 (H)-VD
G3PB-415B-2 (H)-VD

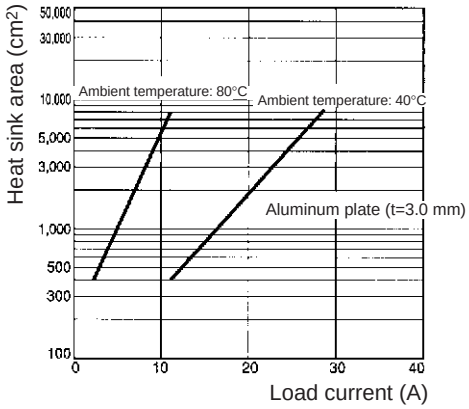


G3PB-235B-3 (H)-VD G3PB-435B-3 (H)-VD
G3PB-235B-2 (H)-VD G3PB-435B-2 (H)-VD
G3PB-245B-3 (H)-VD G3PB-445B-3 (H)-VD
G3PB-245B-2 (H)-VD G3PB-445B-2 (H)-VD

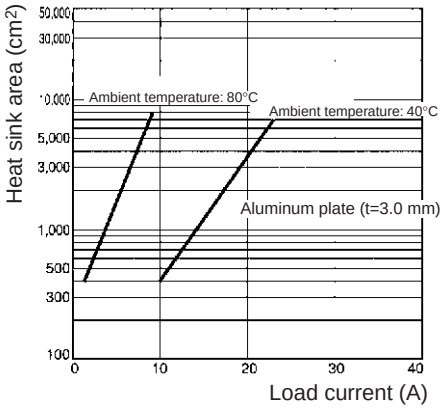


Heat Sink Area vs. Load Current

G3PB-225B-3H-VD



G3PB-425B-3H-VD



Note: The heat sink area refers to the combined area of the sides of the heat sink that radiate heat. In the case of G3PB-425B-3H-VD, when a current of 18 A is allowed to flow through the SSR at 40°C, the graph shows that the heat sink area is about 2,500 cm^2. Therefore, if the heat sink is square, one side of the heat sink must be 36 cm ($36^2 \times 2 = 2{,}592$) or longer.

Thermal Resistance Rth (Junction/SSR Back Surface)

Three-phase Models without Heat Sink

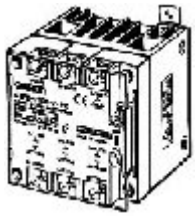
Model	Rth (°C/W)
G3PB-215B-3H-VD	1.05
G3PB-225B-3H-VD	0.57
G3PB-235B-3H-VD	0.57
G3PB-245B-3H-VD	0.57

Dimensions

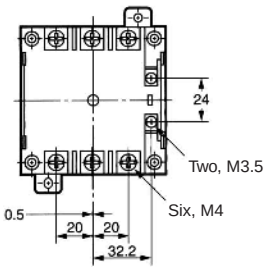
Note: All units are in millimeters unless otherwise indicated.

Models with Built-in Heat Sinks

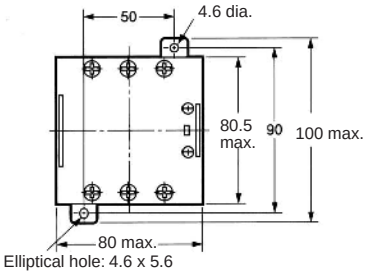
G3PB-215B-2-VD
G3PB-415B-2-VD

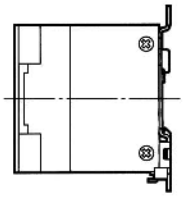


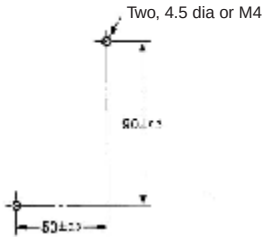
Without Terminal Cover

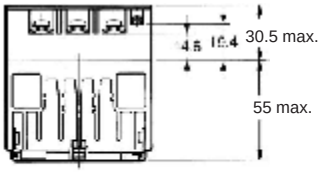


With Terminal Cover

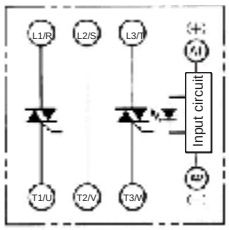




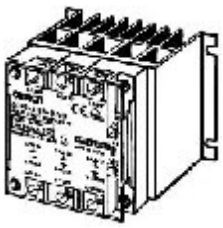




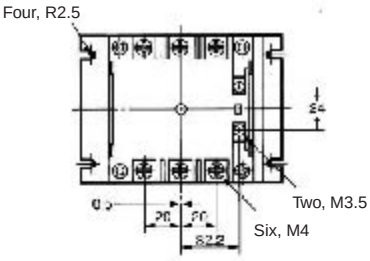
Terminal Arrangement/ Internal Circuit Diagram



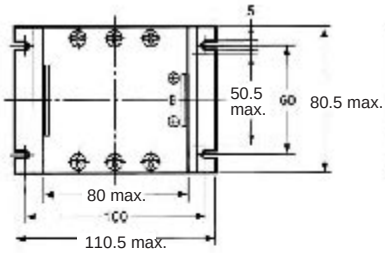
G3PB-215B-3-VD
G3PB-225B-2-VD
G3PB-415B-3-VD
G3PB-425B-2-VD

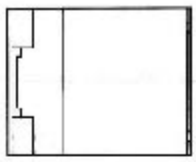


Without Terminal Cover



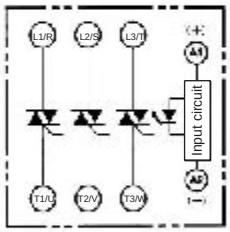
With Terminal Cover



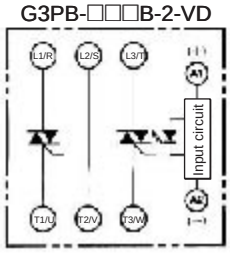


Terminal Arrangement/ Internal Circuit Diagram

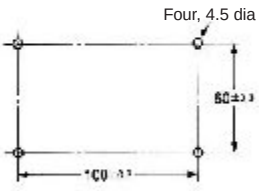
G3PB-□□□B-3-VD

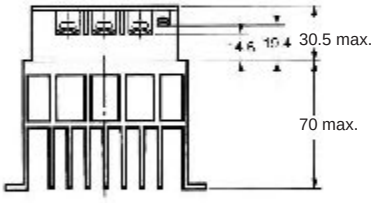


G3PB-□□□B-2-VD

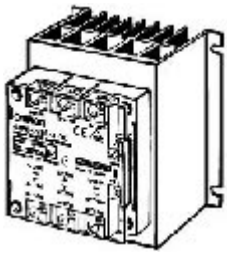


Mounting Holes

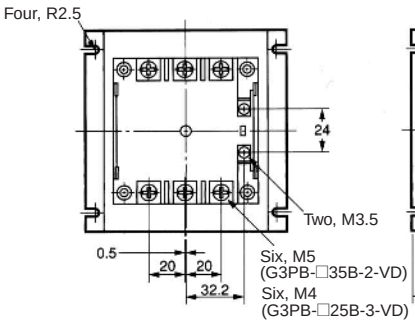




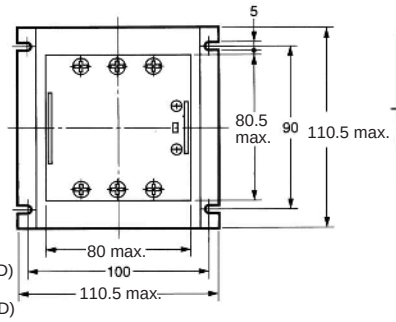
G3PB-225B-3-VD
G3PB-235B-2-VD
G3PB-425B-3-VD
G3PB-435B-2-VD

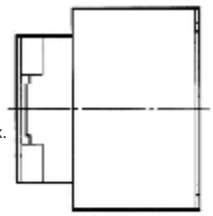


Without Terminal Cover



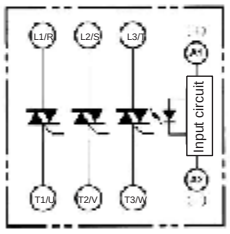
With Terminal Cover



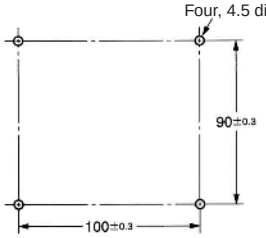


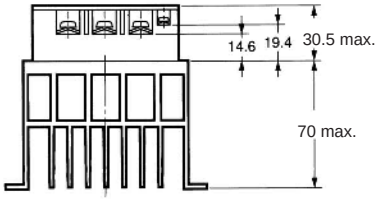
Terminal Arrangement/ Internal Circuit Diagram

G3PB-□□□B-3-VD

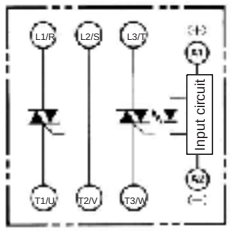


Mounting Holes

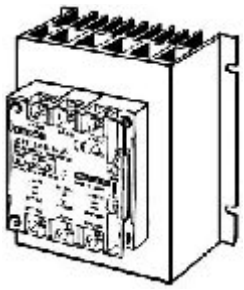




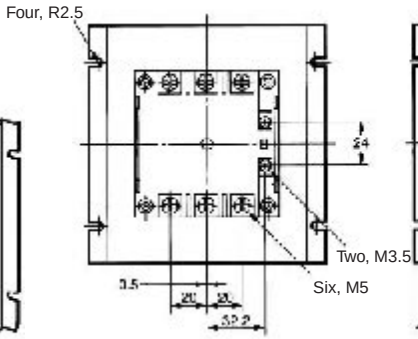
G3PB-□□□B-2-VD



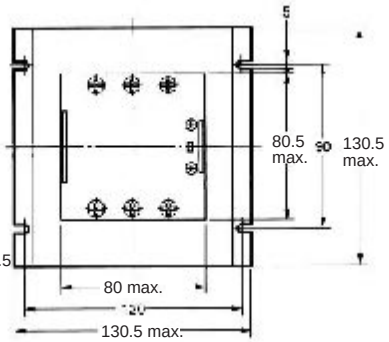
G3PB-235B-3-VD
G3PB-245B-2-VD
G3PB-435B-3-VD
G3PB-445B-2-VD

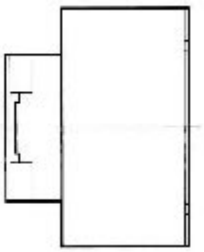


Without Terminal Cover



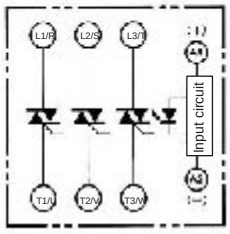
With Terminal Cover



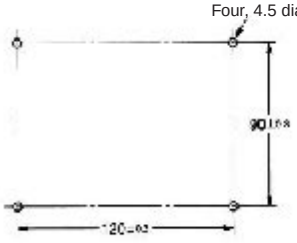


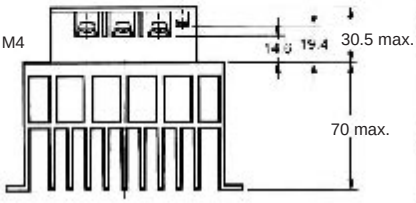
Terminal Arrangement/ Internal Circuit Diagram

G3PB-□□□B-3-VD

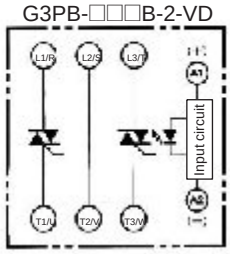


Mounting Holes

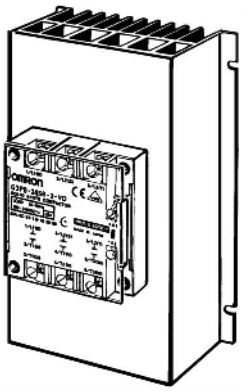




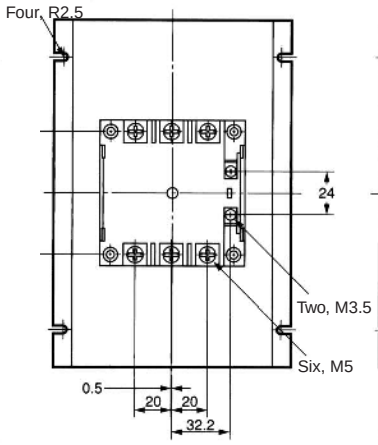
G3PB-□□□B-2-VD



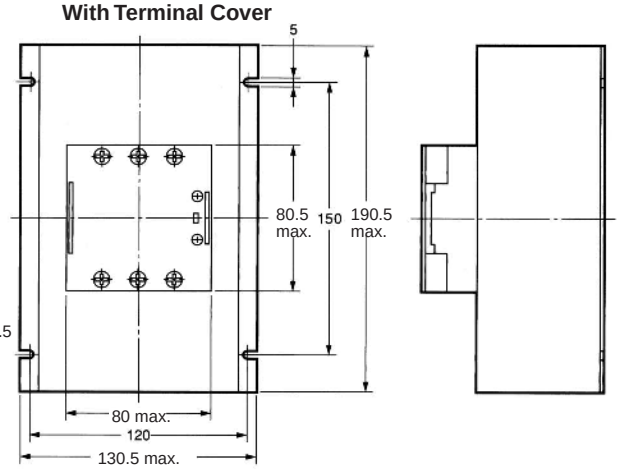
G3PB-245B-3-VD
G3PB-445B-3-VD



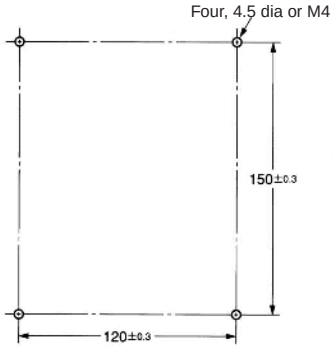
Without Terminal Cover

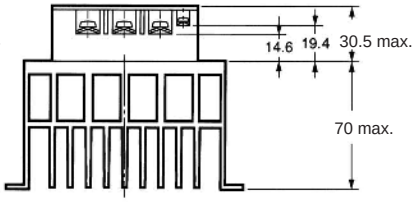


With Terminal Cover

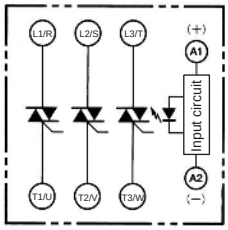


Mounting Holes



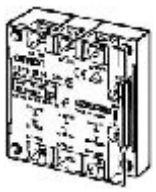


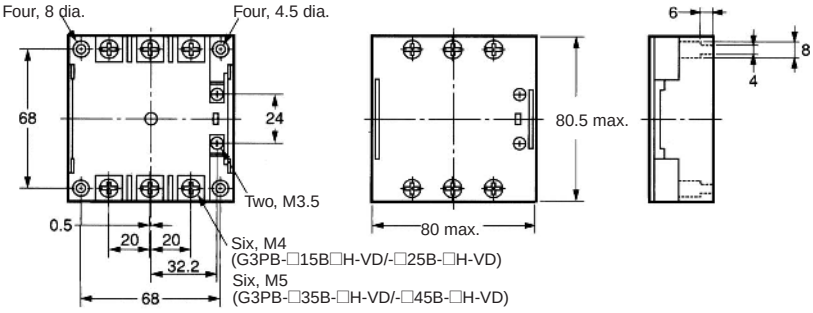
Terminal Arrangement/ Internal Circuit Diagram



Models without Built-in Heat Sinks

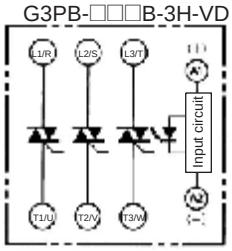
G3PB-215B-3H-VD G3PB-235B-3H-VD G3PB-415B-3H-VD G3PB-435B-3H-VD
G3PB-215B-2H-VD G3PB-235B-2H-VD G3PB-415B-2H-VD G3PB-435B-2H-VD
G3PB-225B-3H-VD G3PB-245B-3H-VD G3PB-425B-3H-VD G3PB-445B-3H-VD
G3PB-225B-2H-VD G3PB-245B-2H-VD G3PB-425B-2H-VD G3PB-445B-2H-VD



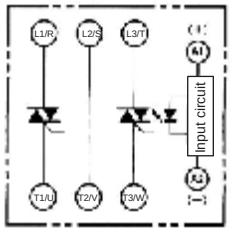


Terminal Arrangement/ Internal Circuit Diagram

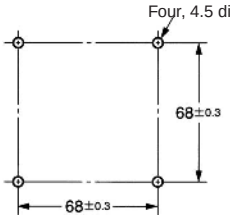
G3PB-□□□B-3H-VD

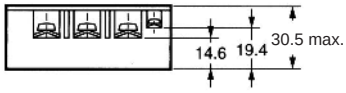


G3PB-□□□B-2H-VD



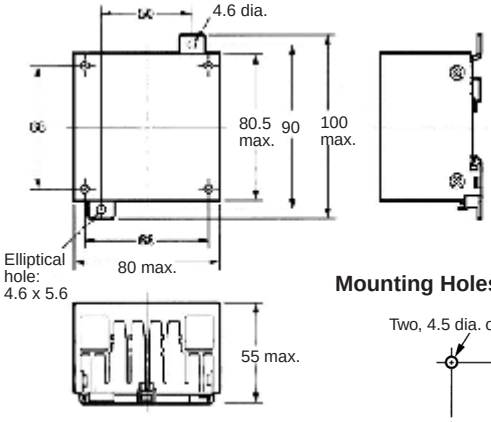
Mounting Holes



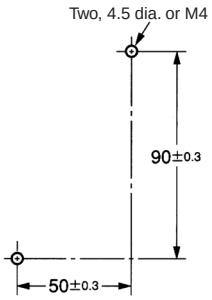


Heat Sinks

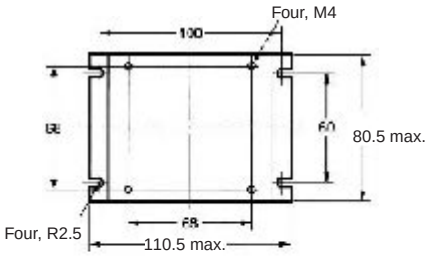
Y92B-P50
For model G3PB-215B-2H-VD
G3PB-415B-2H-VD



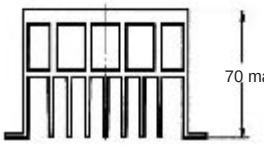
Mounting Holes

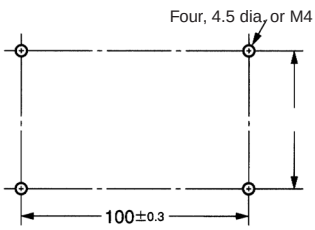


Y92B-P100
For G3PB-215B-3H-VD
G3PB-225B-2H-VD
G3PB-415B-3H-VD
G3PB-425B-2H-VD

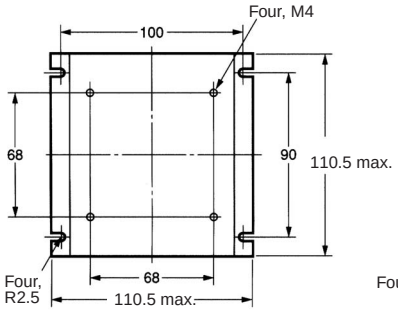


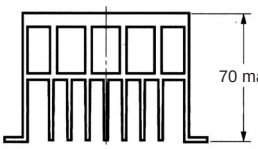
Mounting Holes



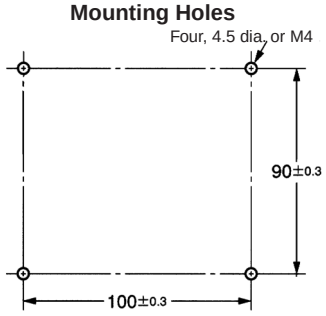


Y92B-P150
For model G3PB-225B-3H-VD
G3PB-235B-2H-VD
G3PB-425B-3H-VD
G3PB-435B-2H-VD

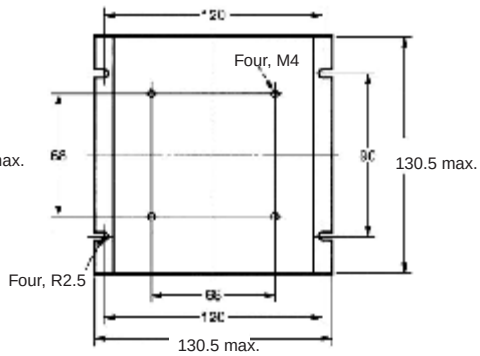


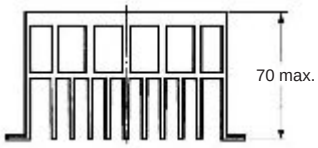


Mounting Holes

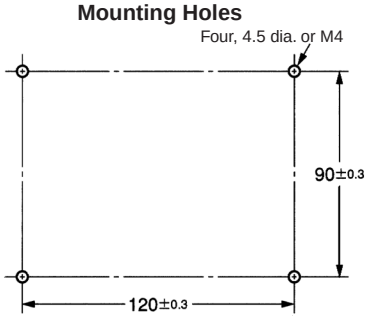


Y92B-P200
For model G3PB-235B-3H-VD
G3PB-245B-2H-VD
G3PB-435B-3H-VD
G3PB-445B-2H-VD

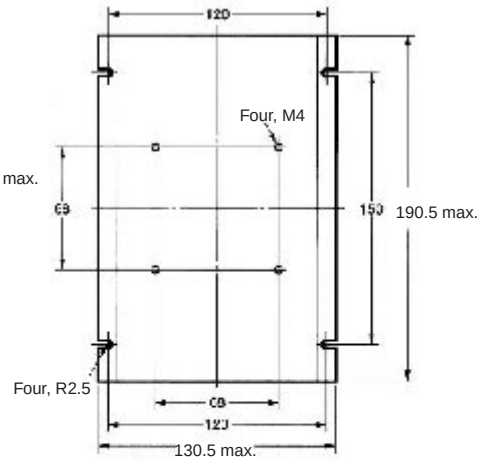


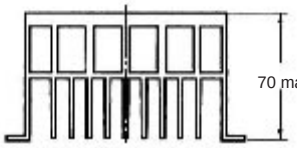


Mounting Holes

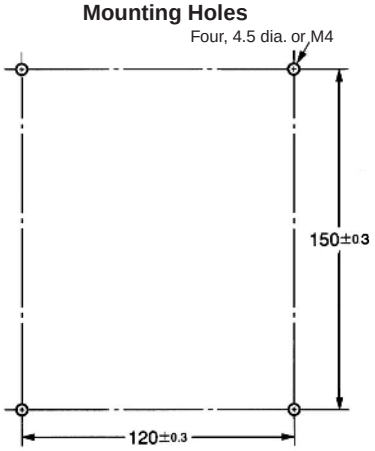


Y92B-P250
For model G3PB-245B-3-VD
G3PB-445B-3-VD





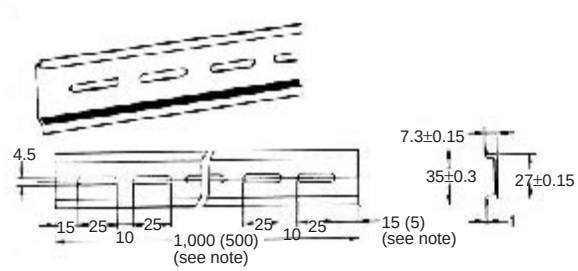
Mounting Holes



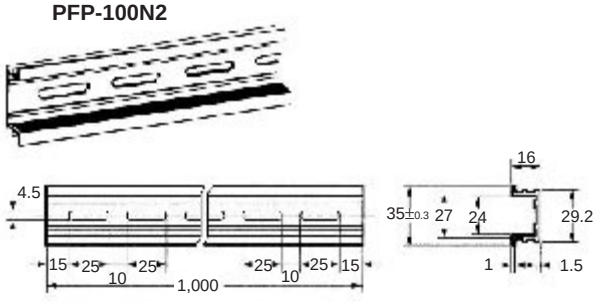
Accessories (Order Separately)

Mounting Tracks

PFP-100N, PFP-50N



PFP-100N2



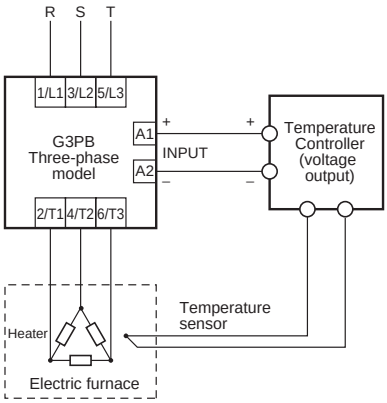
Note: Values in parentheses indicate dimensions for the PFP-50N.

Safety Precautions

■ Precautions for Correct Use

Please observe the following precautions to prevent failure to operate, malfunction, or undesirable effect on product performance.

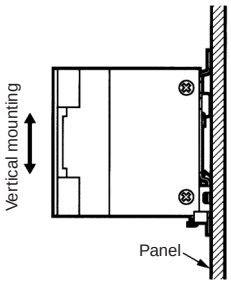
Connection Circuit Example



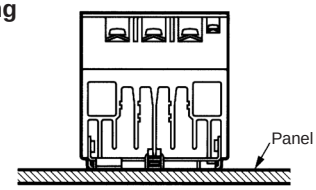
Mounting Method

Since the Relay is heavy, firmly mount the DIN track and fix both ends with End Plates for DIN-track-mounting models.
For direct mounting, firmly mount the Relay on the panel.

Vertical Mounting



Horizontal Mounting

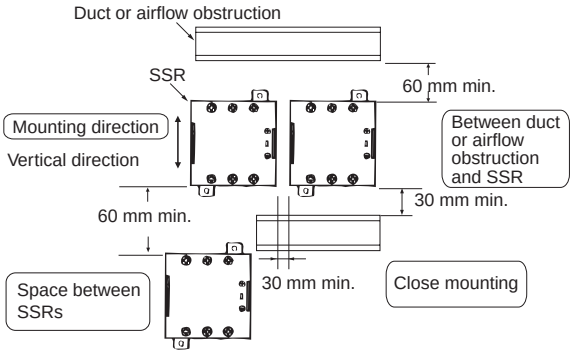


Note: Make sure that the load current is 50% of the rated load current when the G3PB is mounted horizontally.

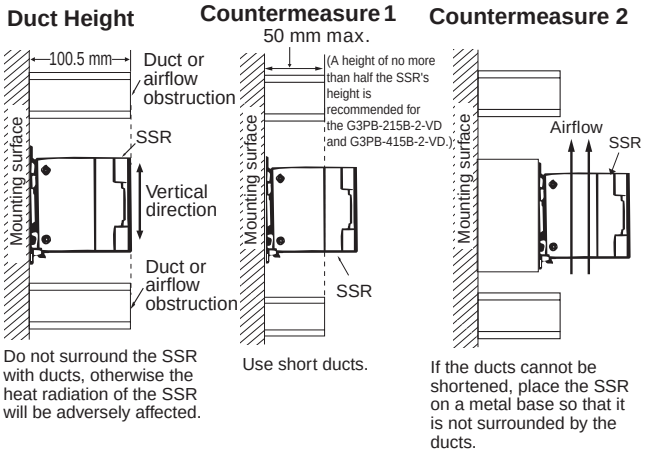
Close Mounting

SSR Mounting Pitch

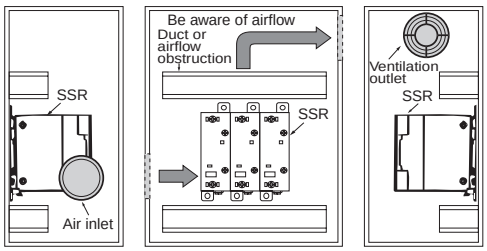
Panel Mounting



Relationship between SSRs and Ducts



Ventilation



If the air inlet or air outlet has a filter, clean the filter regularly to prevent it from clogging and ensure an efficient flow of air.

Do not locate any objects around the air inlet or air outlet, otherwise the objects may obstruct the proper ventilation of the control panel.

A heat exchanger, if used, should be located in front of the SSR Units to ensure the efficiency of the heat exchanger.

Please reduce the ambient temperature of SSRs.

The rated load current of an SSR is measured at an ambient temperature of 25 or 40 °C.

An SSR uses a semiconductor in the output element. This causes the temperature inside the control panel to increase due to heating resulting from the passage of electrical current through the load. To restrict heating, attach a fan to the ventilation outlet or air inlet of the control panel to ventilate the panel. This will reduce the ambient temperature of the SSRs and thus increase reliability. (Generally, each 10 °C reduction in temperature will double the expected life.)

Three-element Devices

Load current (A)	15 A	25 A	35 A	45 A
Required number of fans per SSR	0.70	1.06	1.63	2.09

Two-element Devices

Load current (A)	15 A	25 A	35 A	45 A
Required number of fans per SSR	0.47	0.78	1.09	1.40

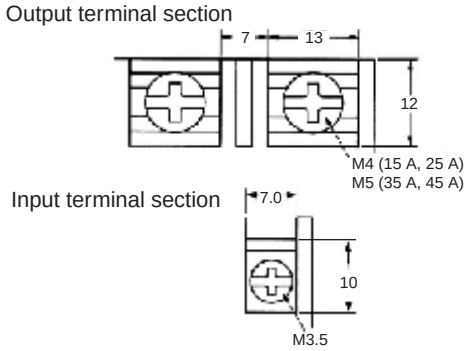
Example: For 10 SSRs with load currents of 11 A (3-element devices,
1.63 x 10 = 16.3
Thus, 17 fans would be required.

Size of fans: 92 mm^2, Air volume: 0.7 m^3/min,
Ambient temperature of control panel: 30 °C

If there are other instruments that generate heat in the control panel other than SSRs, additional ventilation will be required.

Wiring

When using crimp terminals, refer to the terminal clearances shown below.



Make sure that all lead wires are thick enough according to the current.

Output terminals T1, T2, and T3 are charged regardless of whether the Unit is a 2- or 3-element model that is turned on or off. Do not touch these terminals, otherwise an electric shock may be received.

To isolate the Unit from the power supply, install an appropriate circuit breaker between the power supply and Unit.

Be sure to turn off the power supply before wiring the Unit.

Terminal L2 and terminal T2 of the 2-element model are internally short-circuited to each other. Therefore, connect terminal L2 to the ground terminal of the power supply. If terminal L2 is connected to a terminal other than the ground terminal, cover all the charged terminals, such as heater terminals, for the prevention of electric shock accidents and ground faults.

Tightening Torque

Refer to the following and be sure to tighten each screw of the Unit to the specified torque in order to prevent the Unit from malfunctioning.

Item	Screw terminal diameter	Tightening torque
Input terminal	M3.5	0.8 N·m
Output terminal	M4	1.2 N·m
	M5	2.0 N·m

Mounting Models without Built-in Heat Sink

Before attaching an external Heat Sink to the Unit, be sure to apply silicone grease for heat radiation, such as Toshiba Silicone's YG6260 or Sinetsu Silicone's G746, to the surface where the Heat Sink is attached.

Be sure to apply the following torque to secure the Unit and external Heat Sink for proper heat radiation.

Tightening torque: 2.0 N·m

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

Cat. No. J135-E1-03